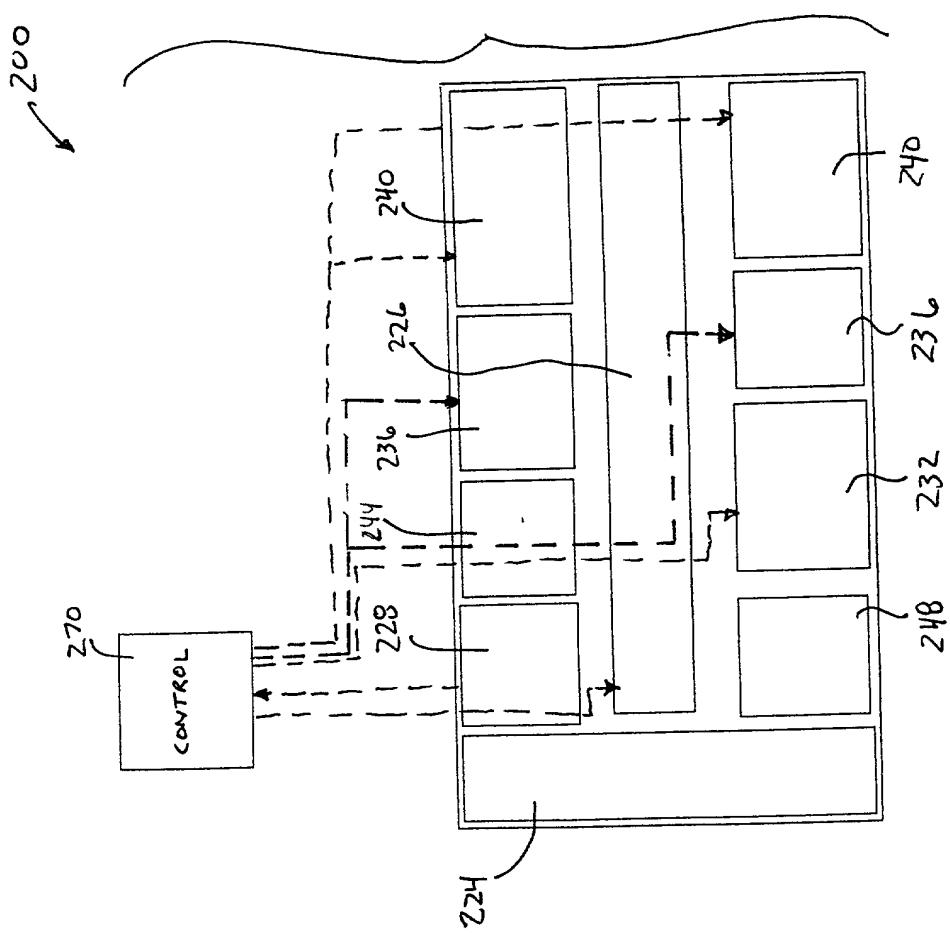
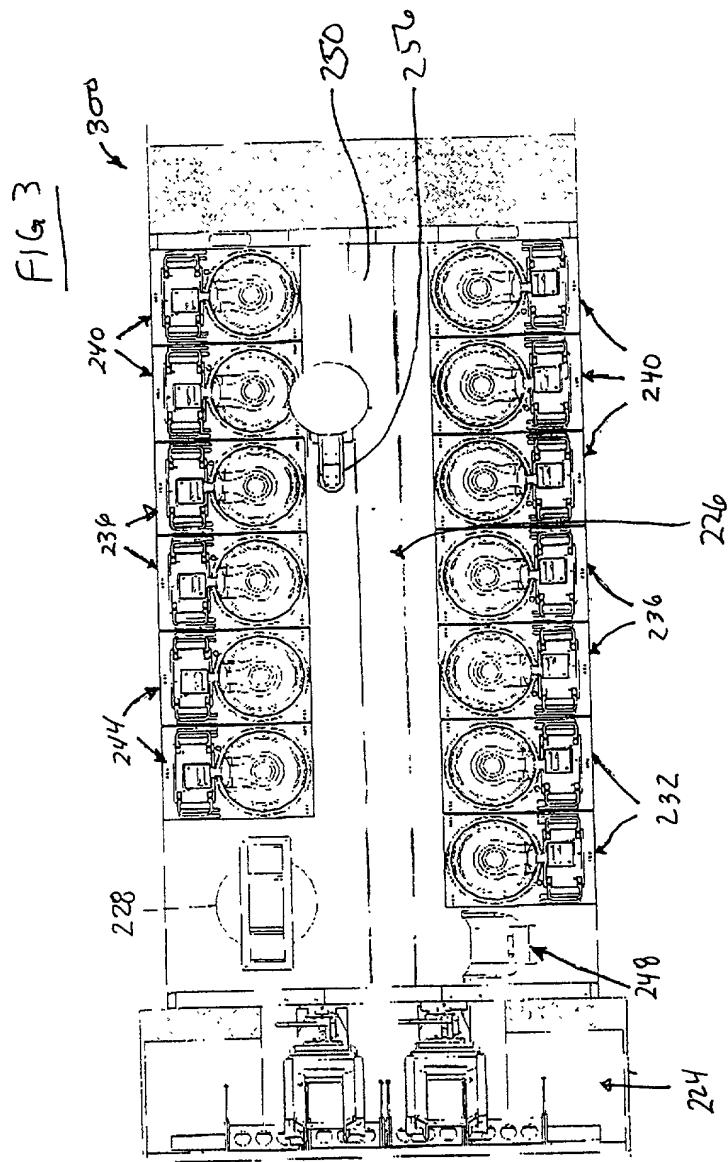
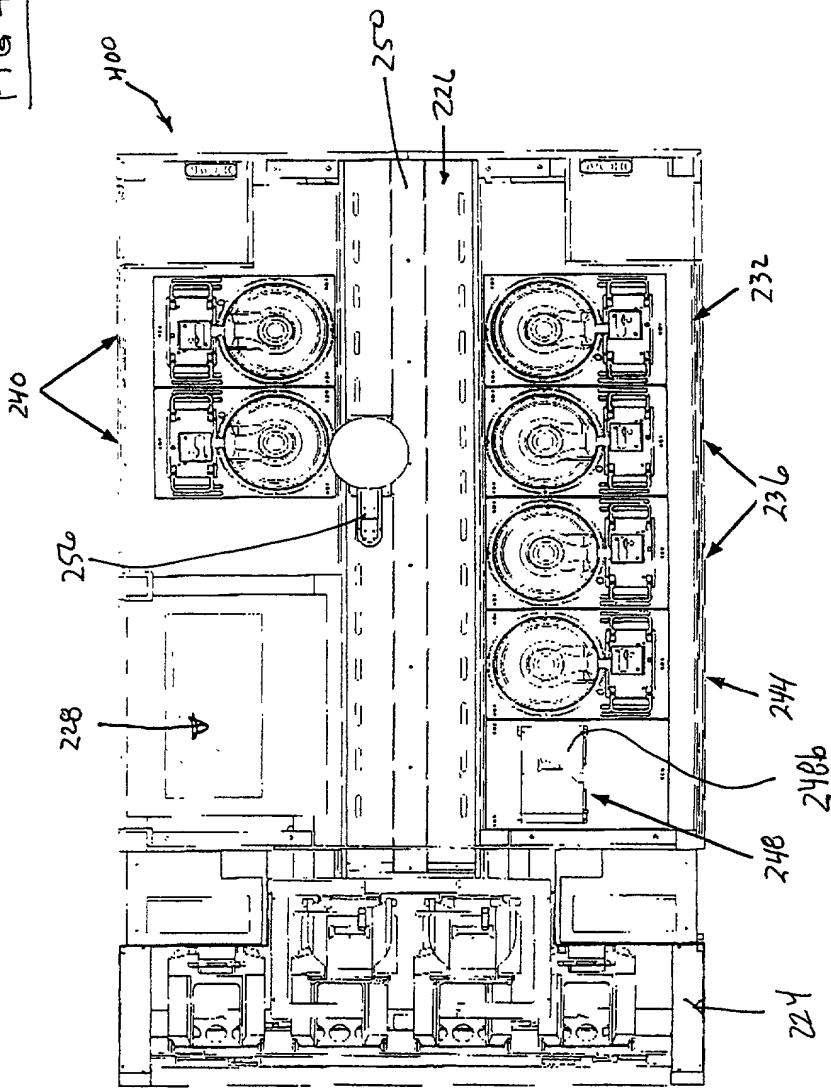
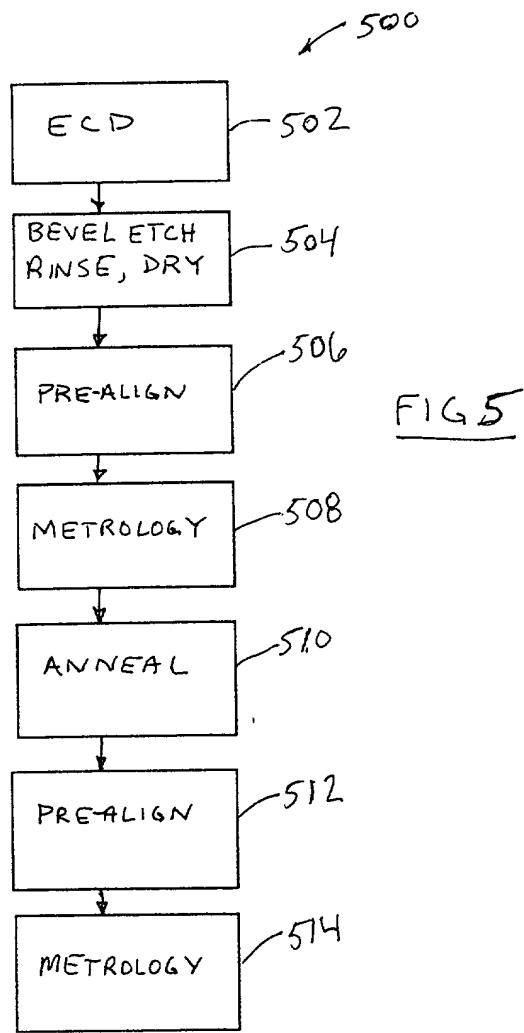


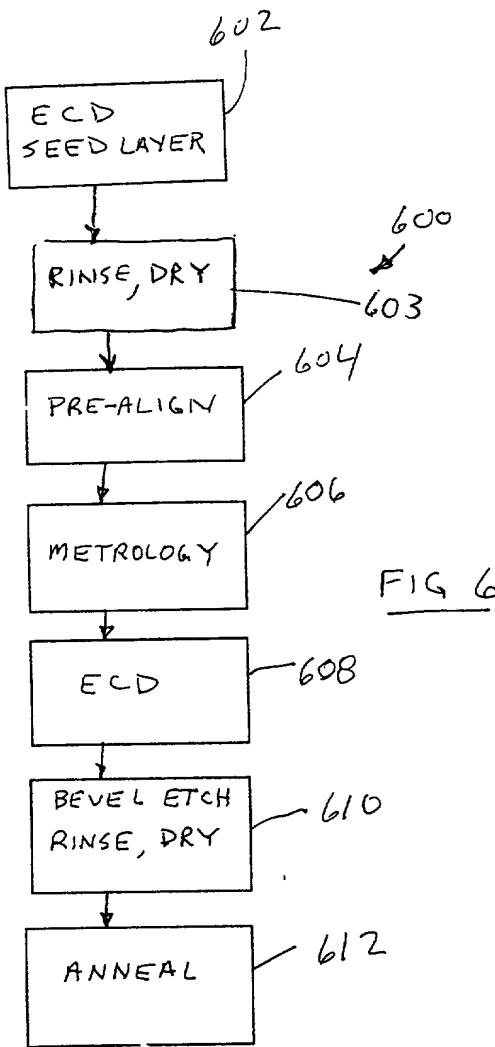
Fig. 2





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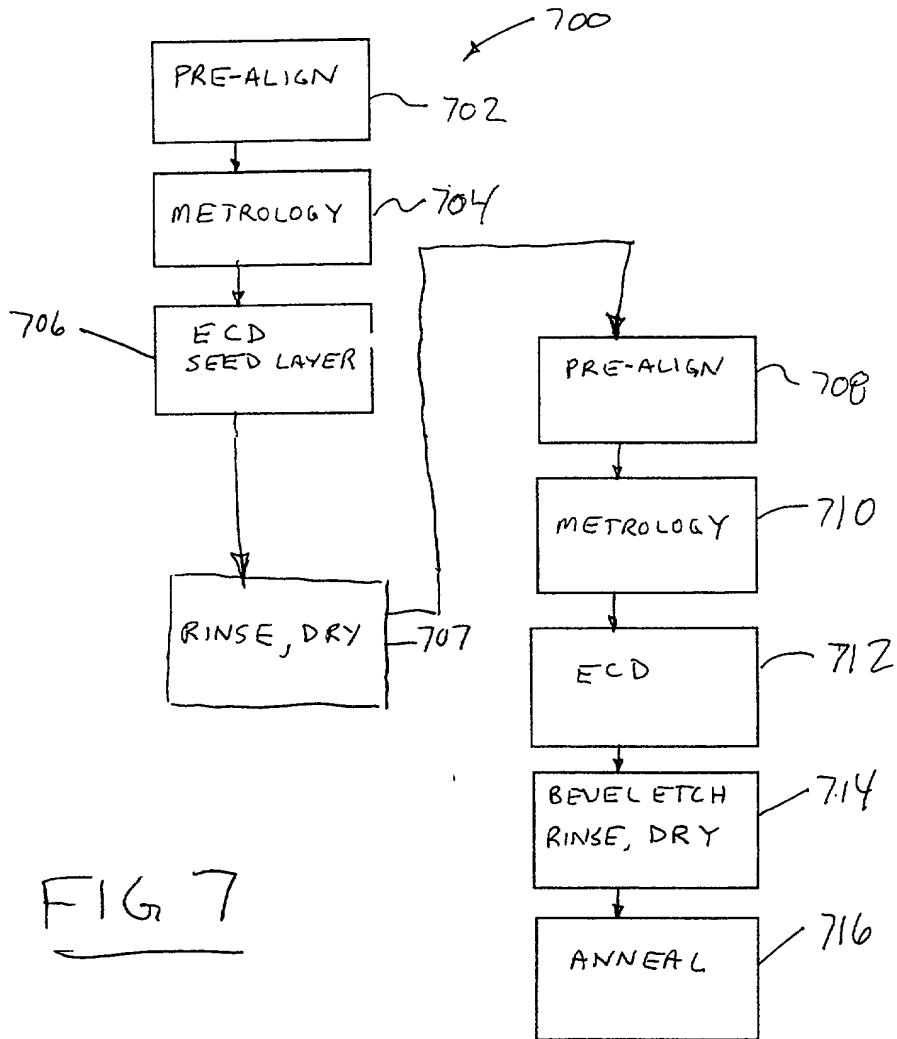


FIG. 7

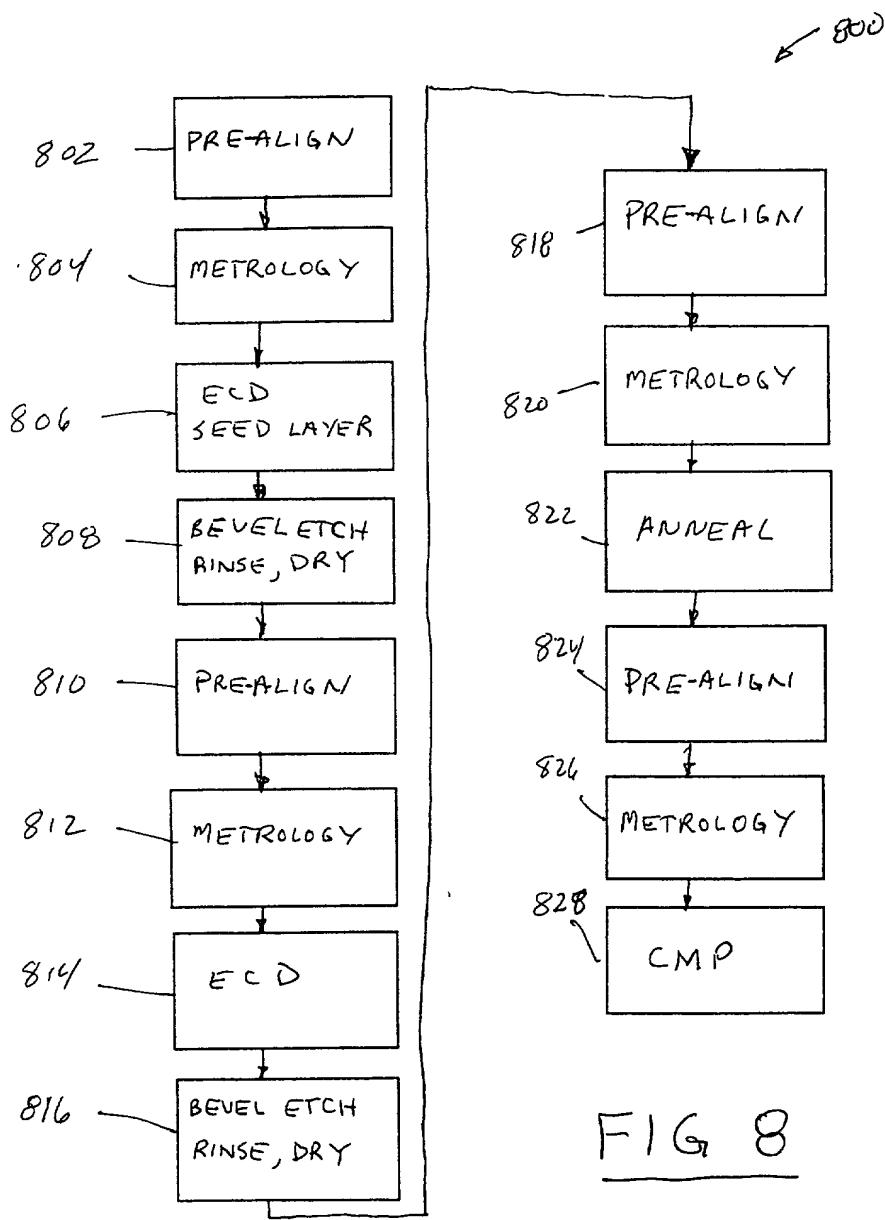


FIG 8

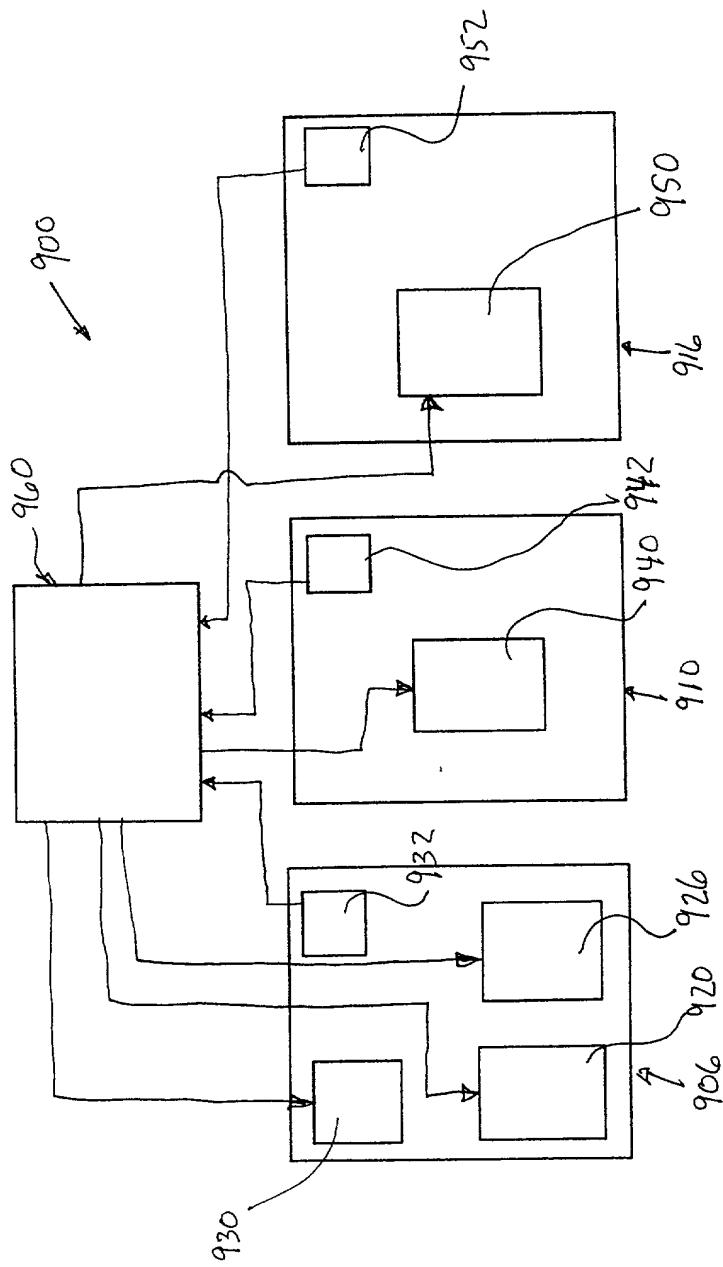


Fig 9

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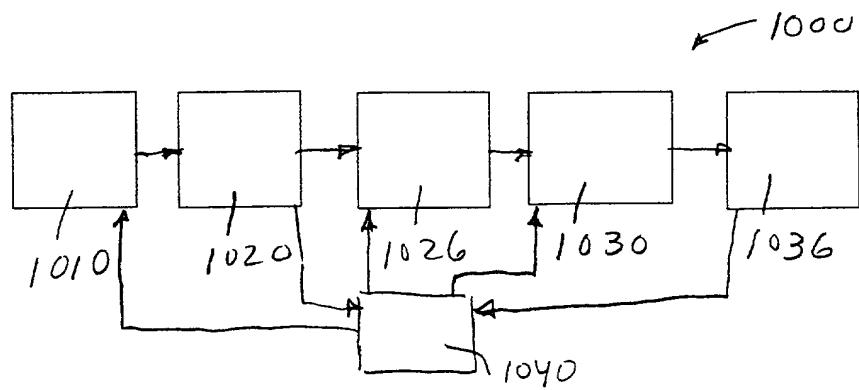


FIG. 10

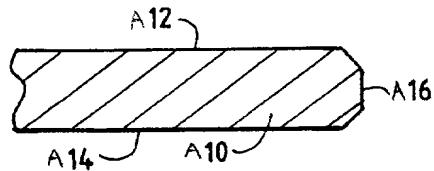
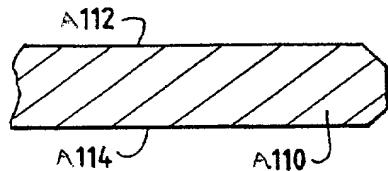
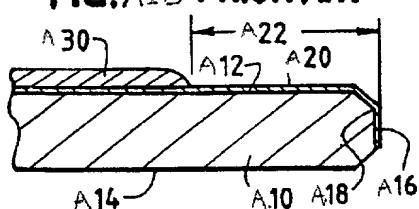
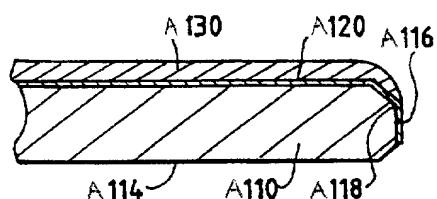
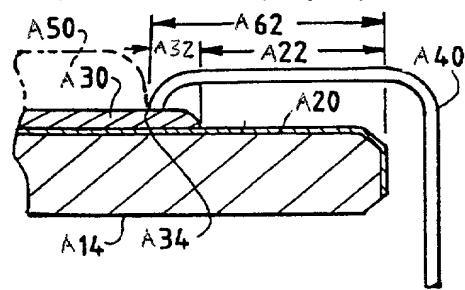
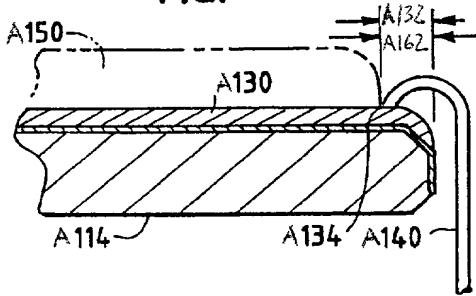
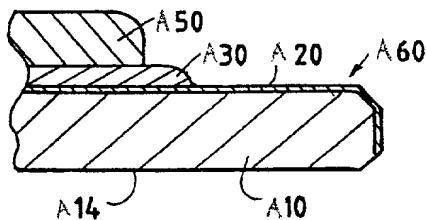
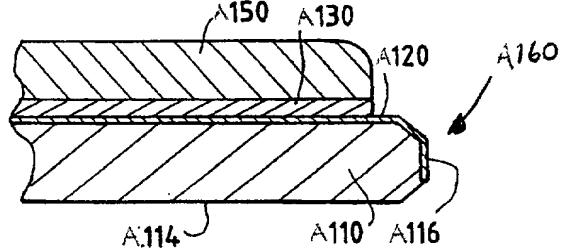
FIG. A1A PRIOR ART**FIG. A2A****FIG. A1B** PRIOR ART**FIG. A2B****FIG. A1C** PRIOR ART**FIG. A2C****FIG. A1D** PRIOR ART**FIG. A2D**

FIG. A3

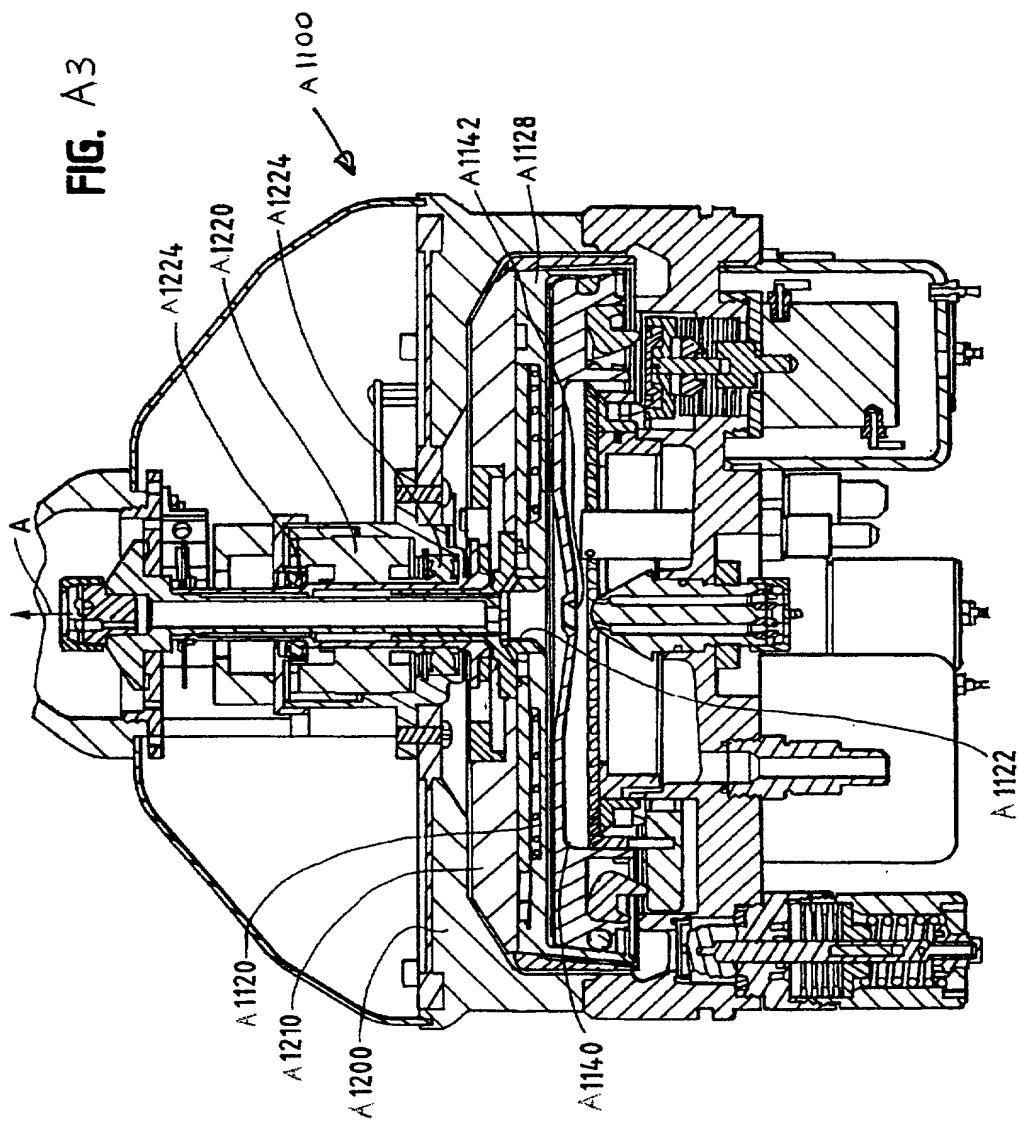
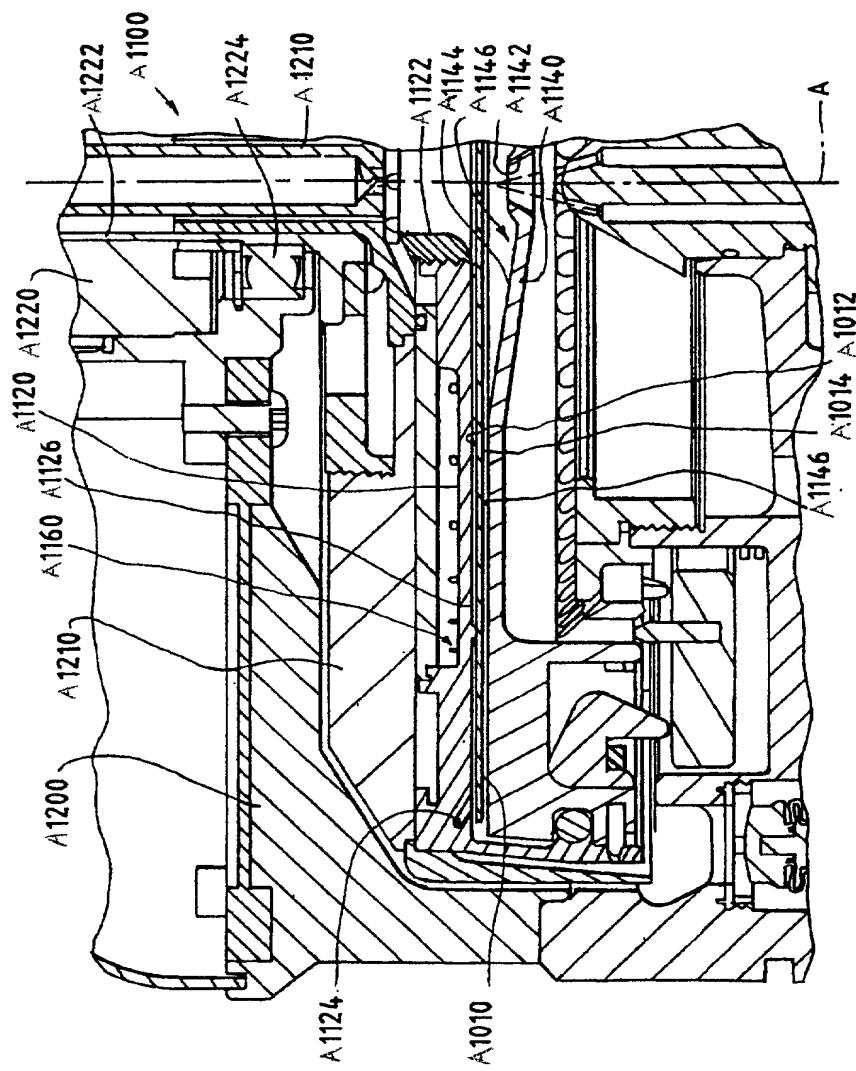


FIG. A4



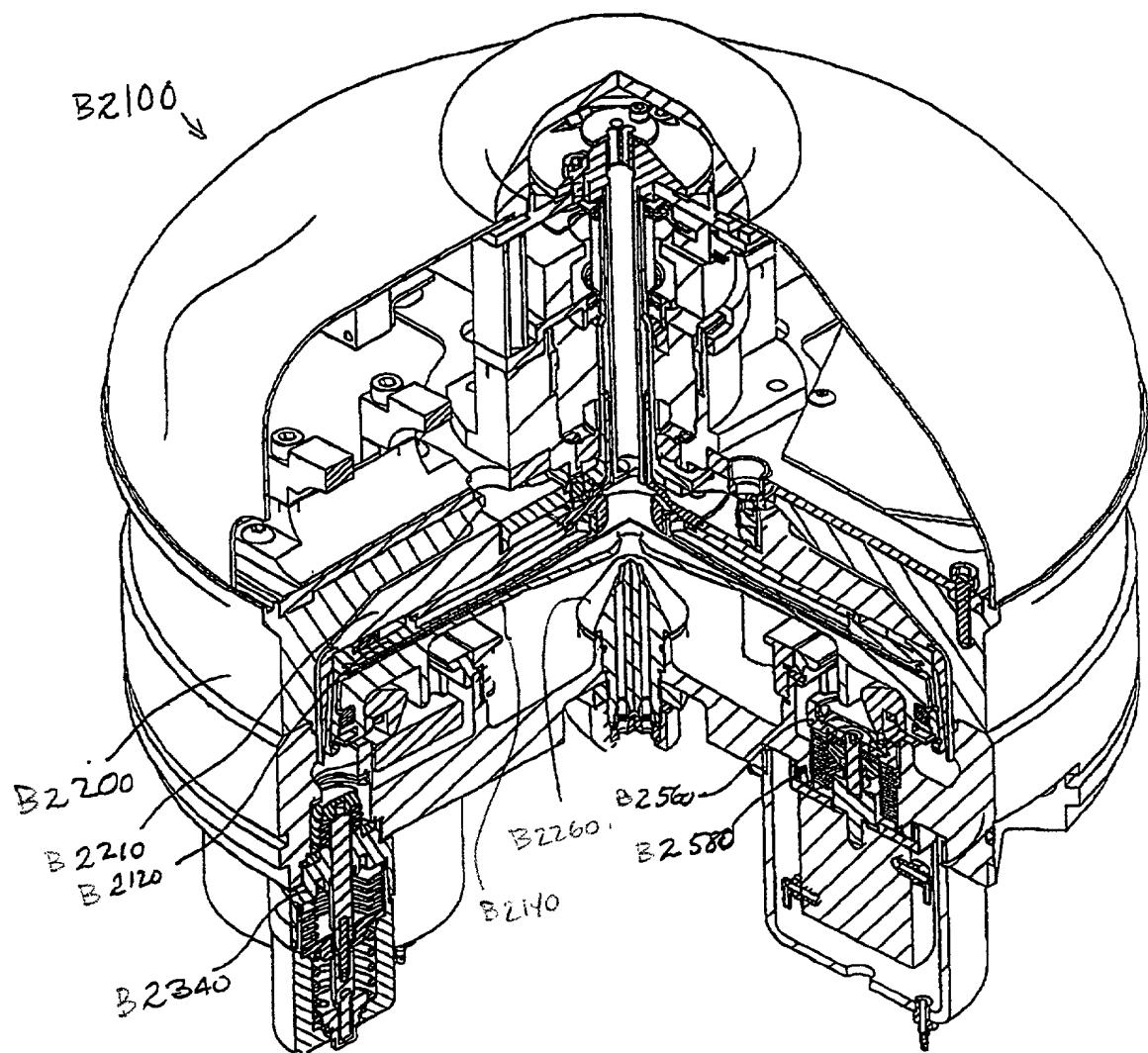
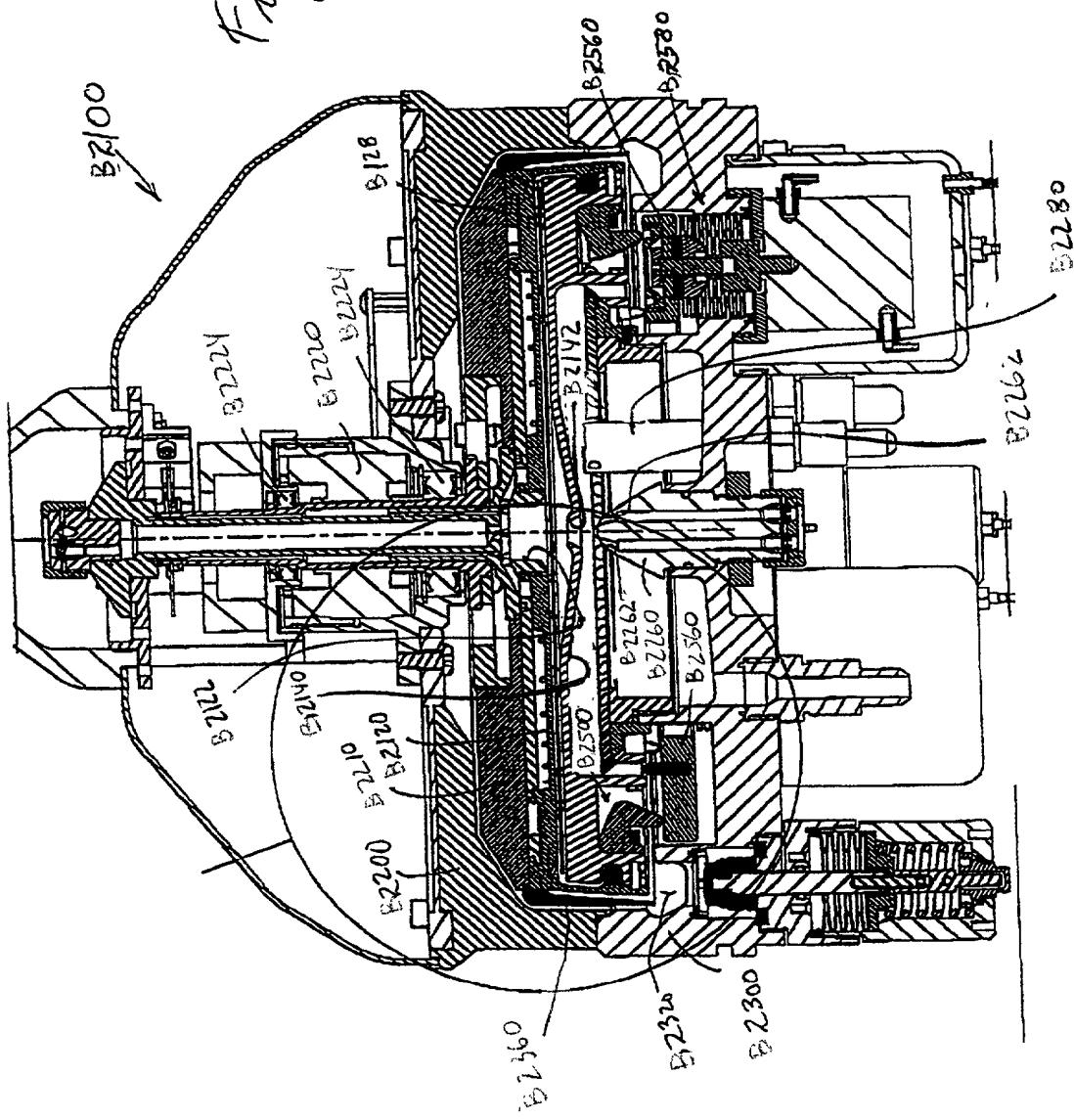
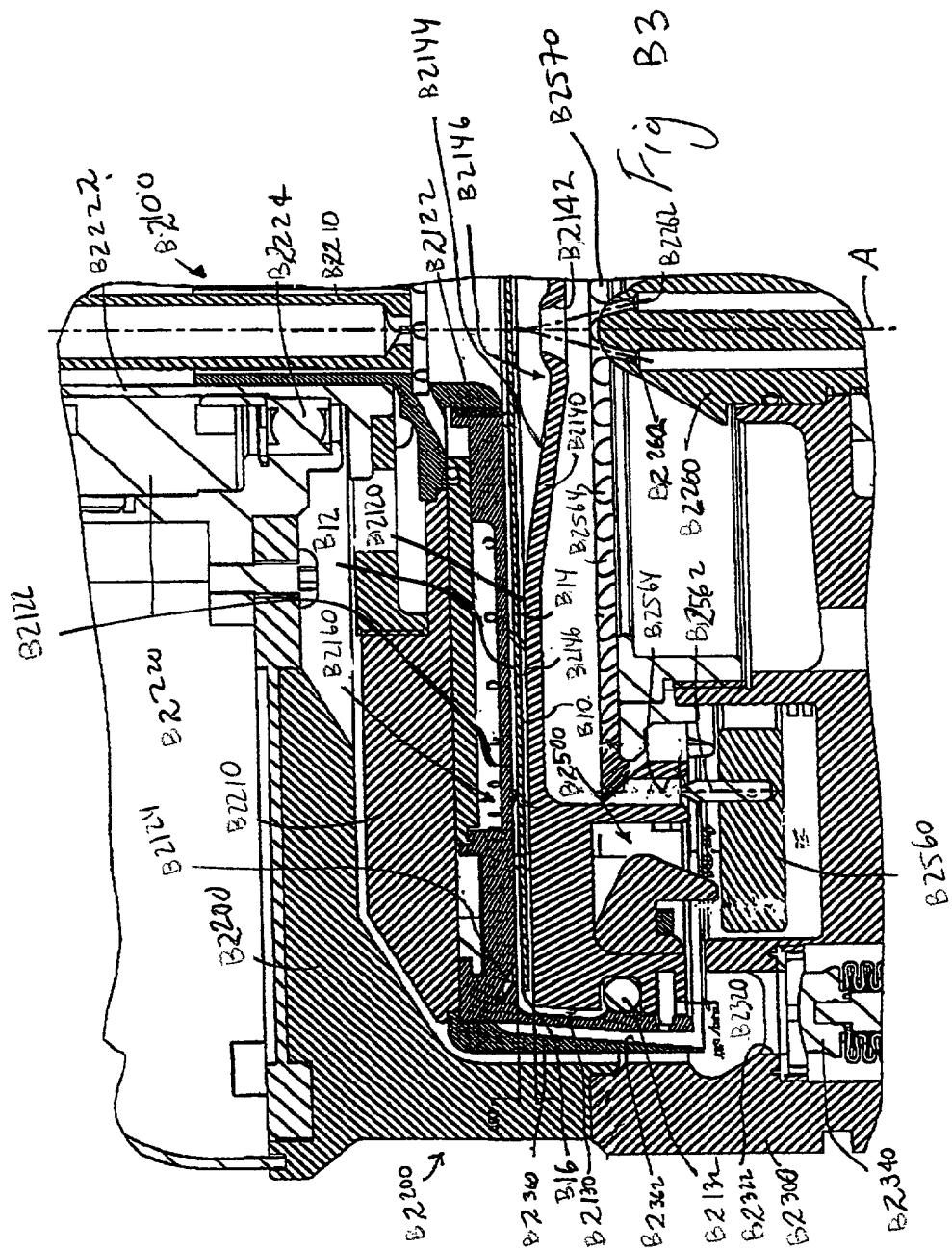


Fig. B1

F_{ij} B^2



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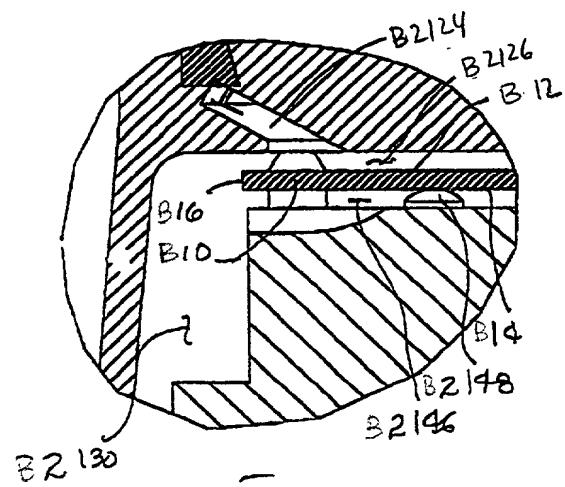


Fig. B 4

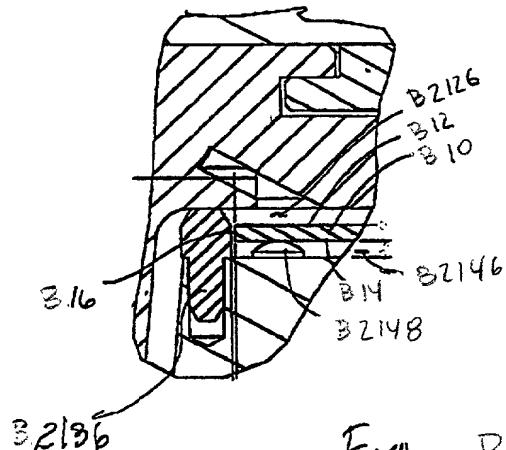


Fig. B5

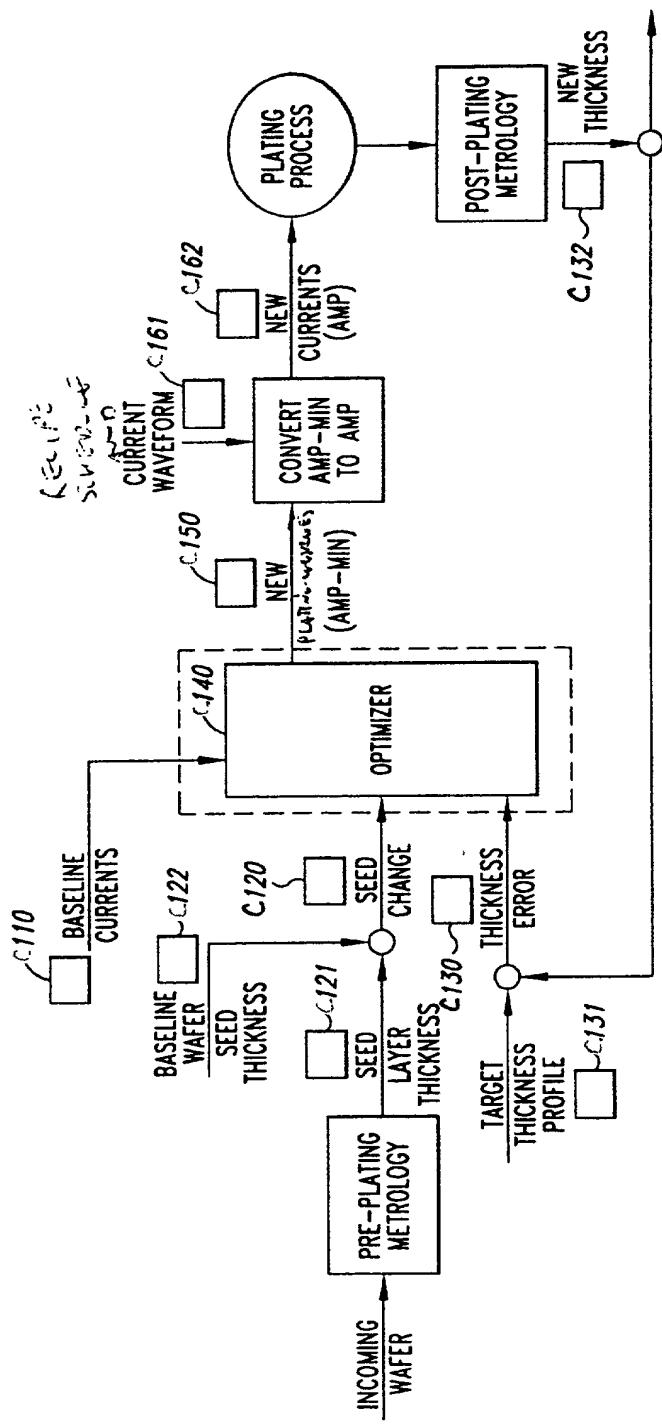


Fig. C1

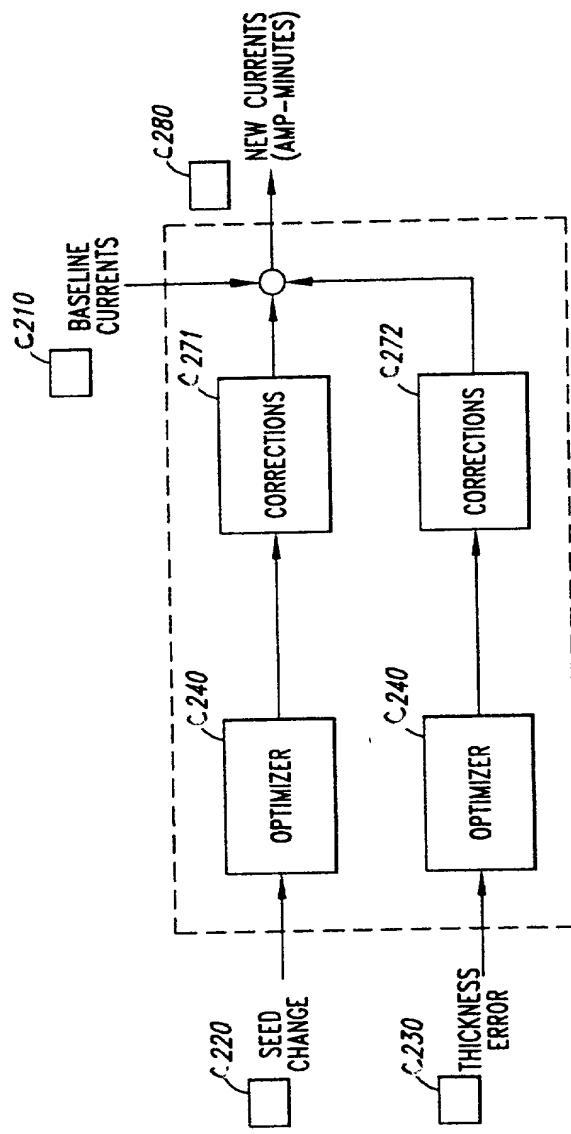


Fig. C2

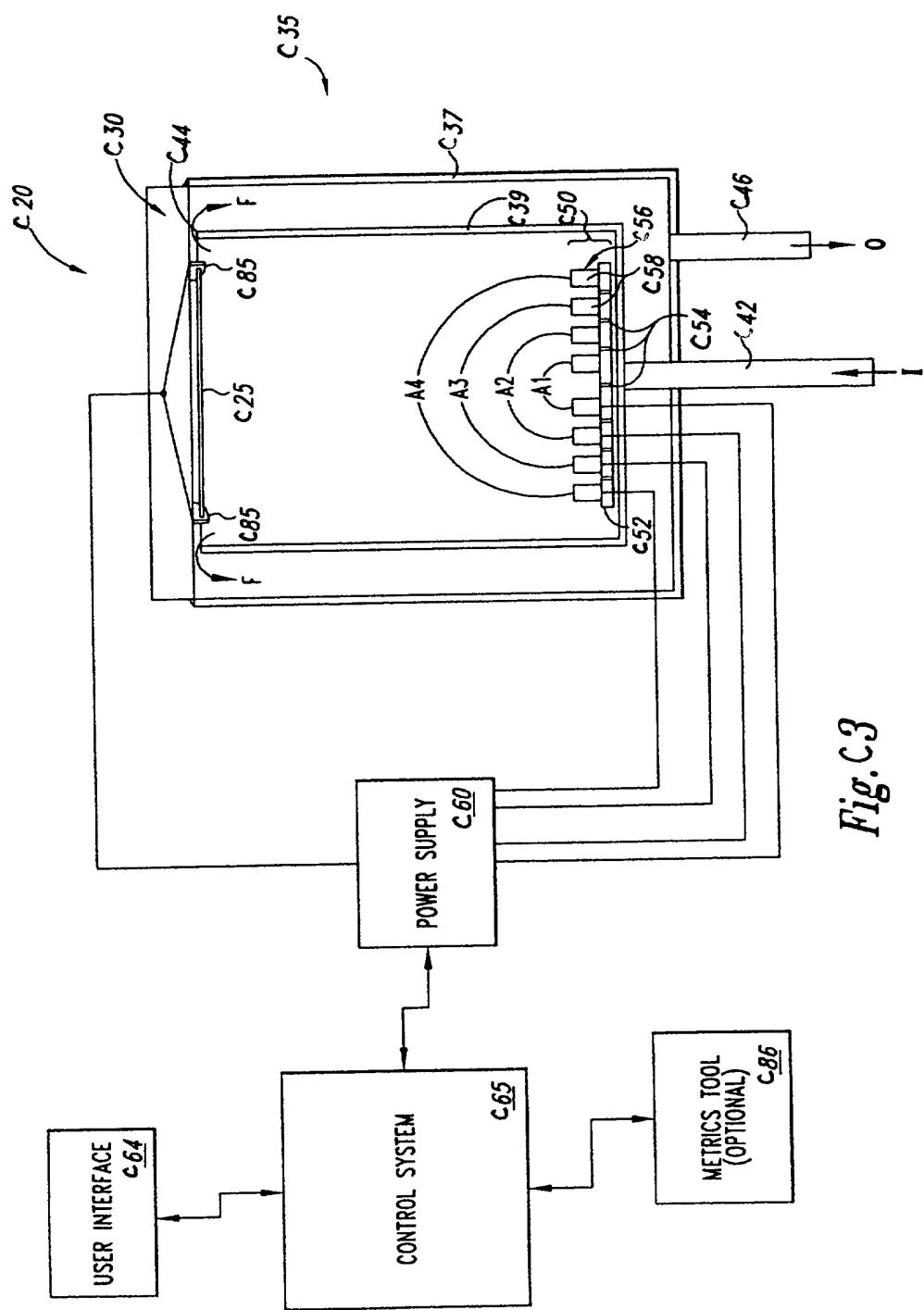
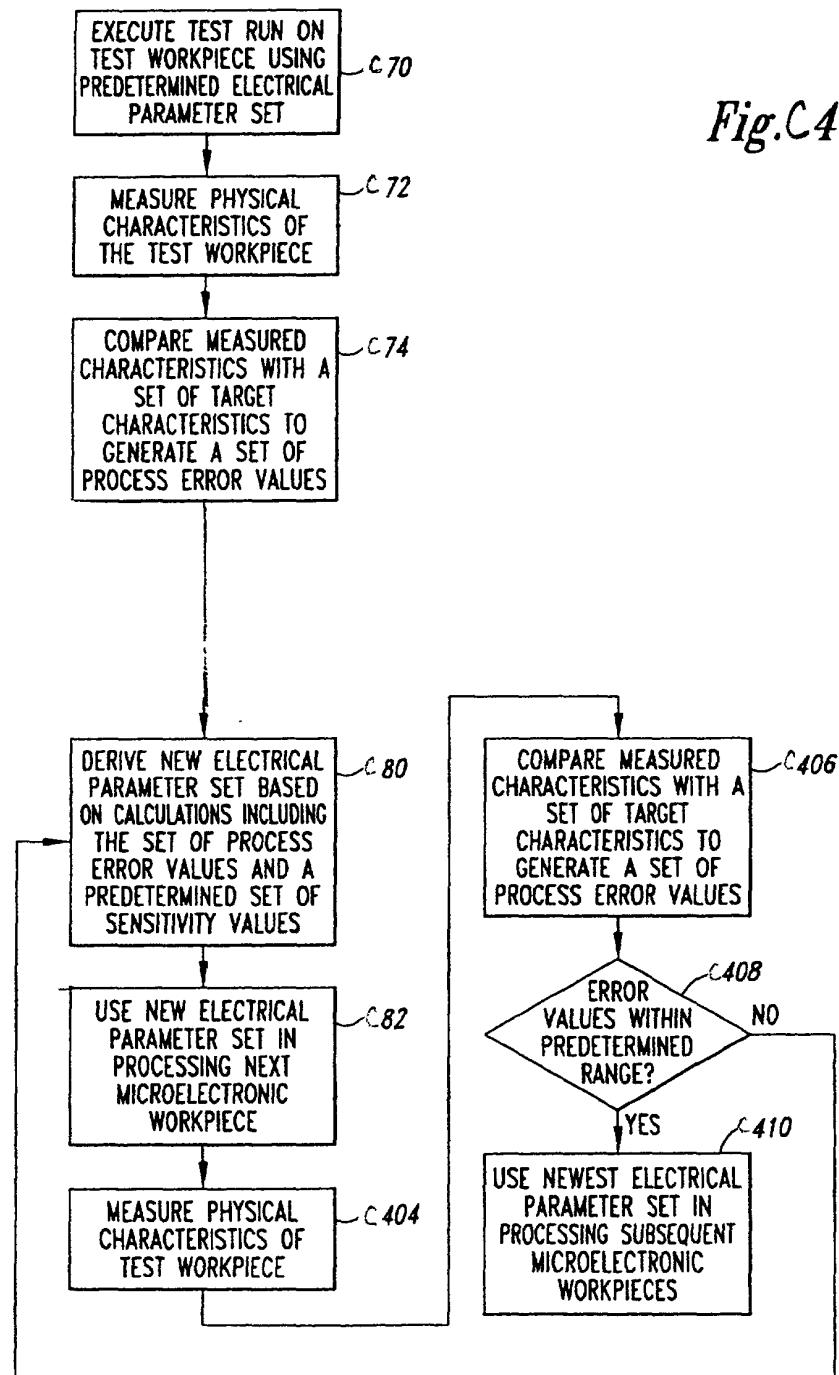


Fig. C3



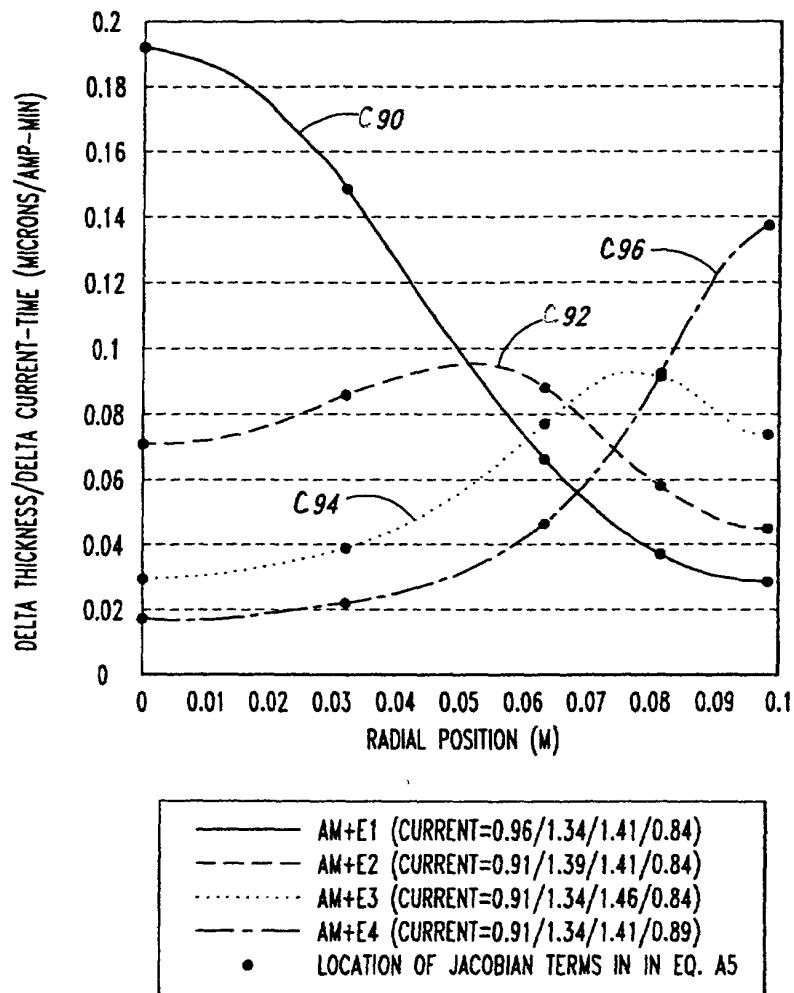


Fig. C5

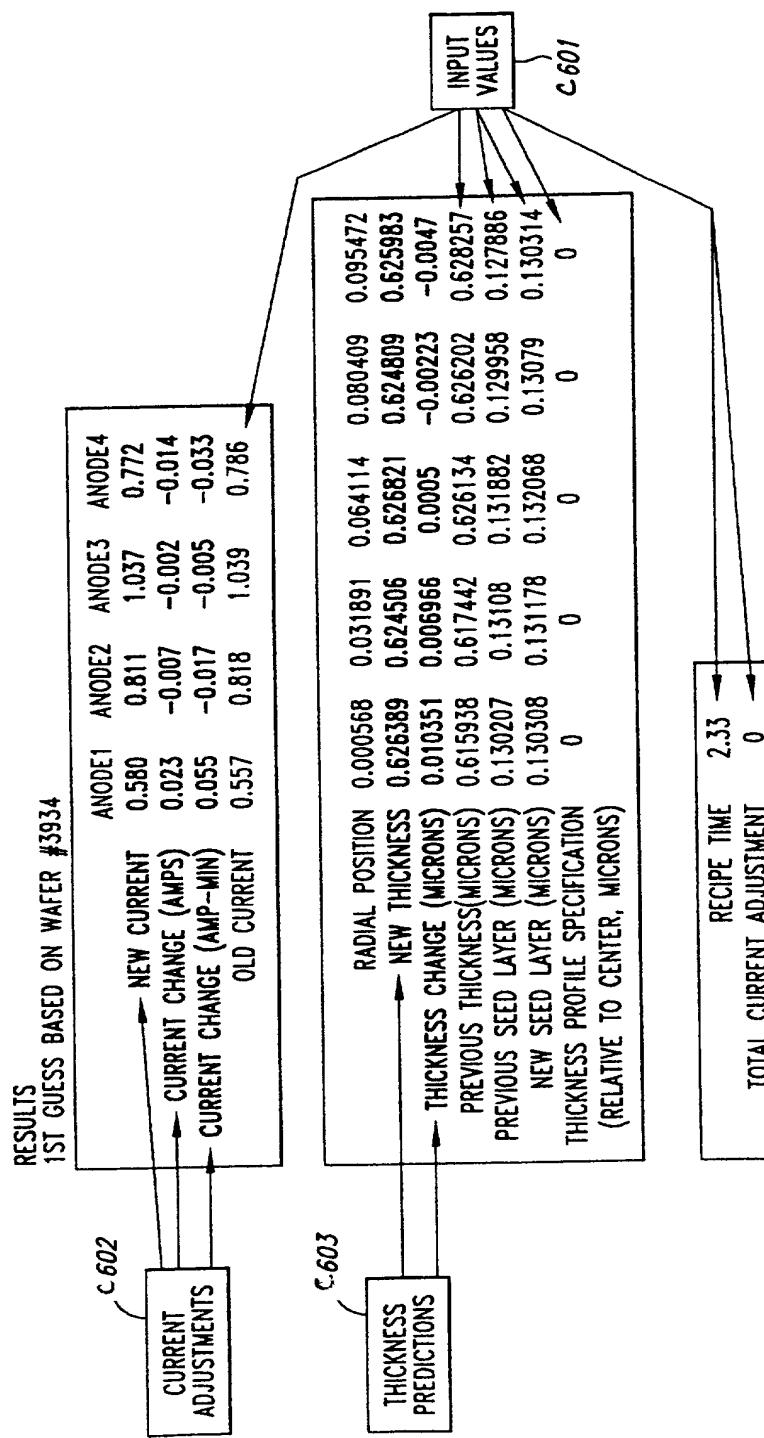


Fig. C6

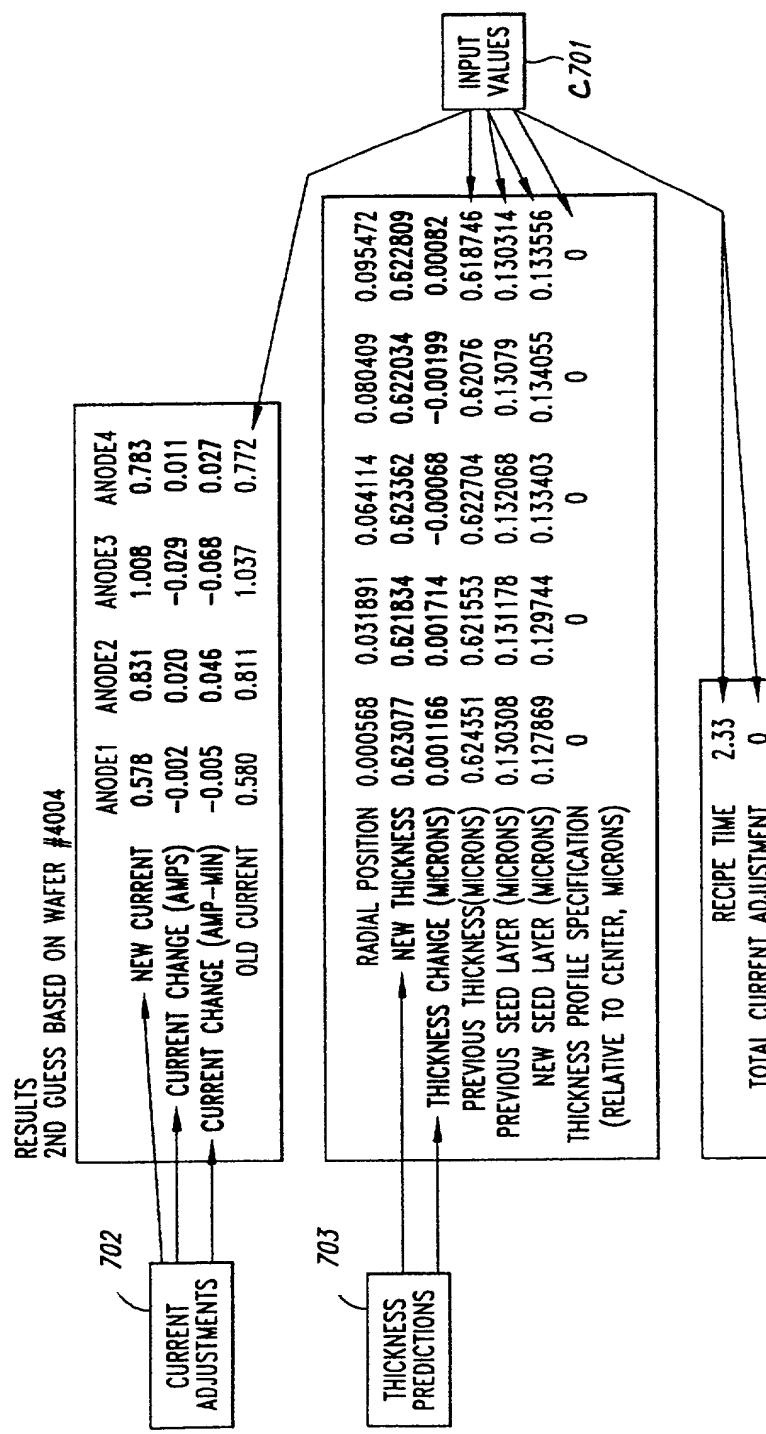


Fig.C.7

FIGURE C8

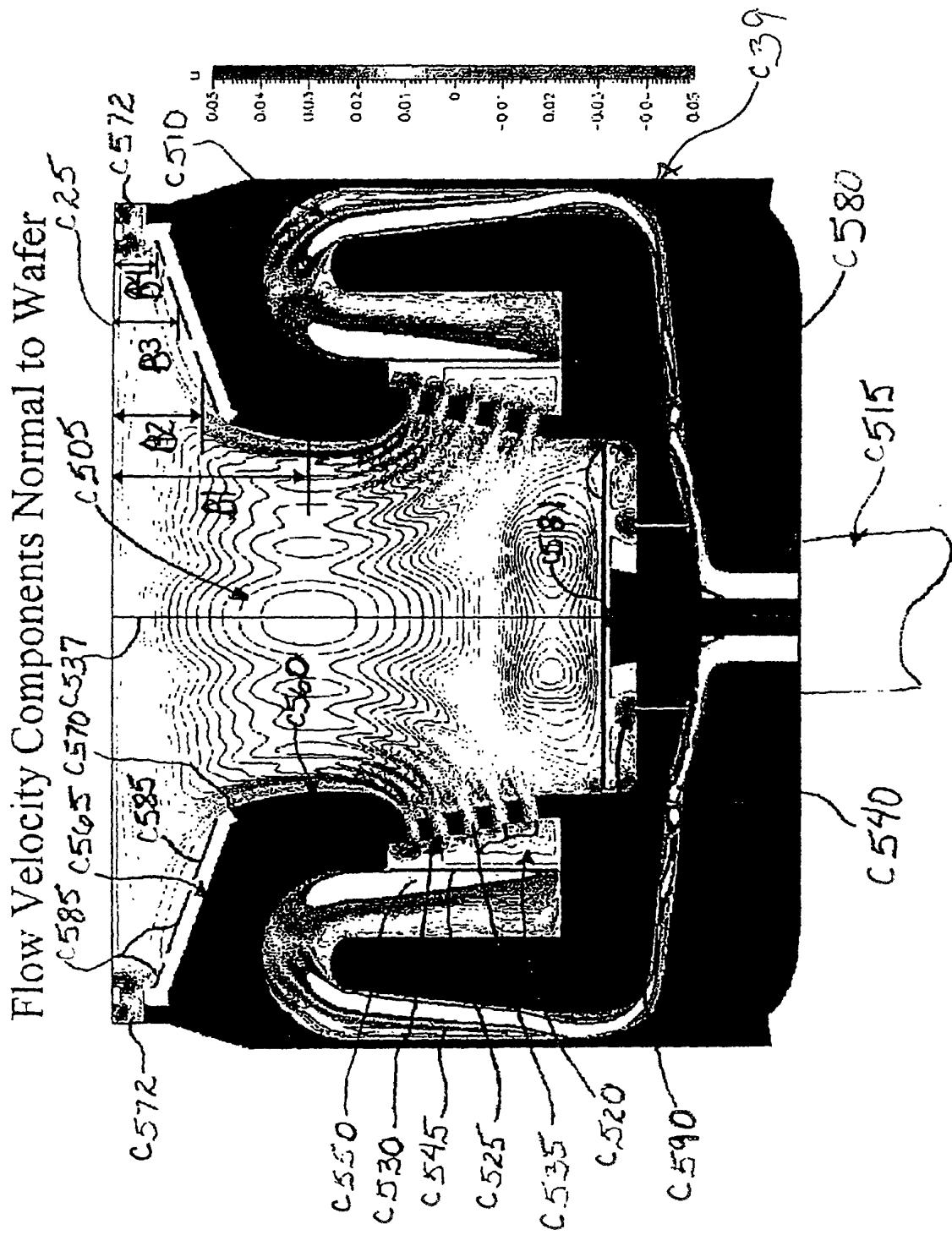
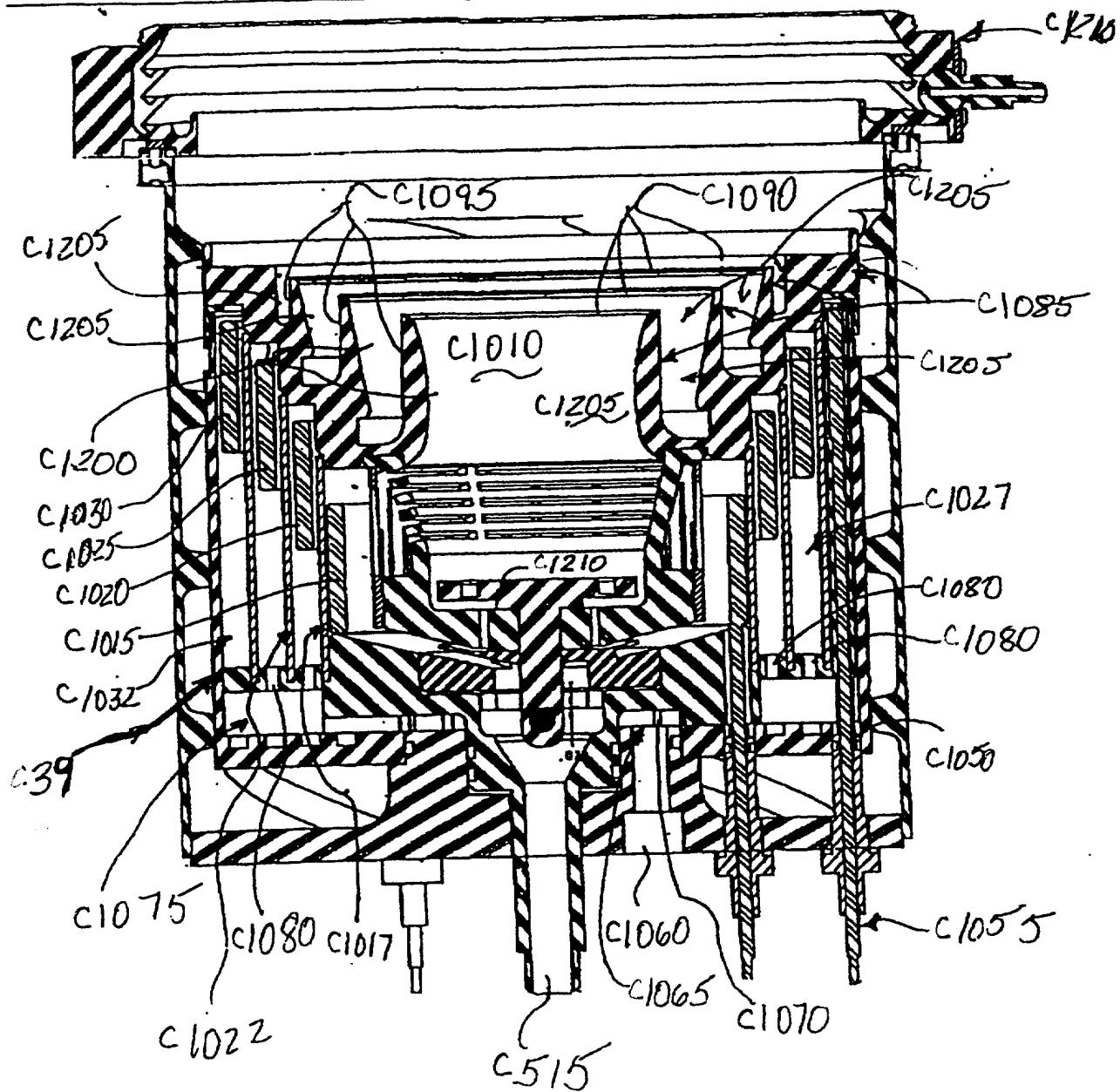


FIGURE C9



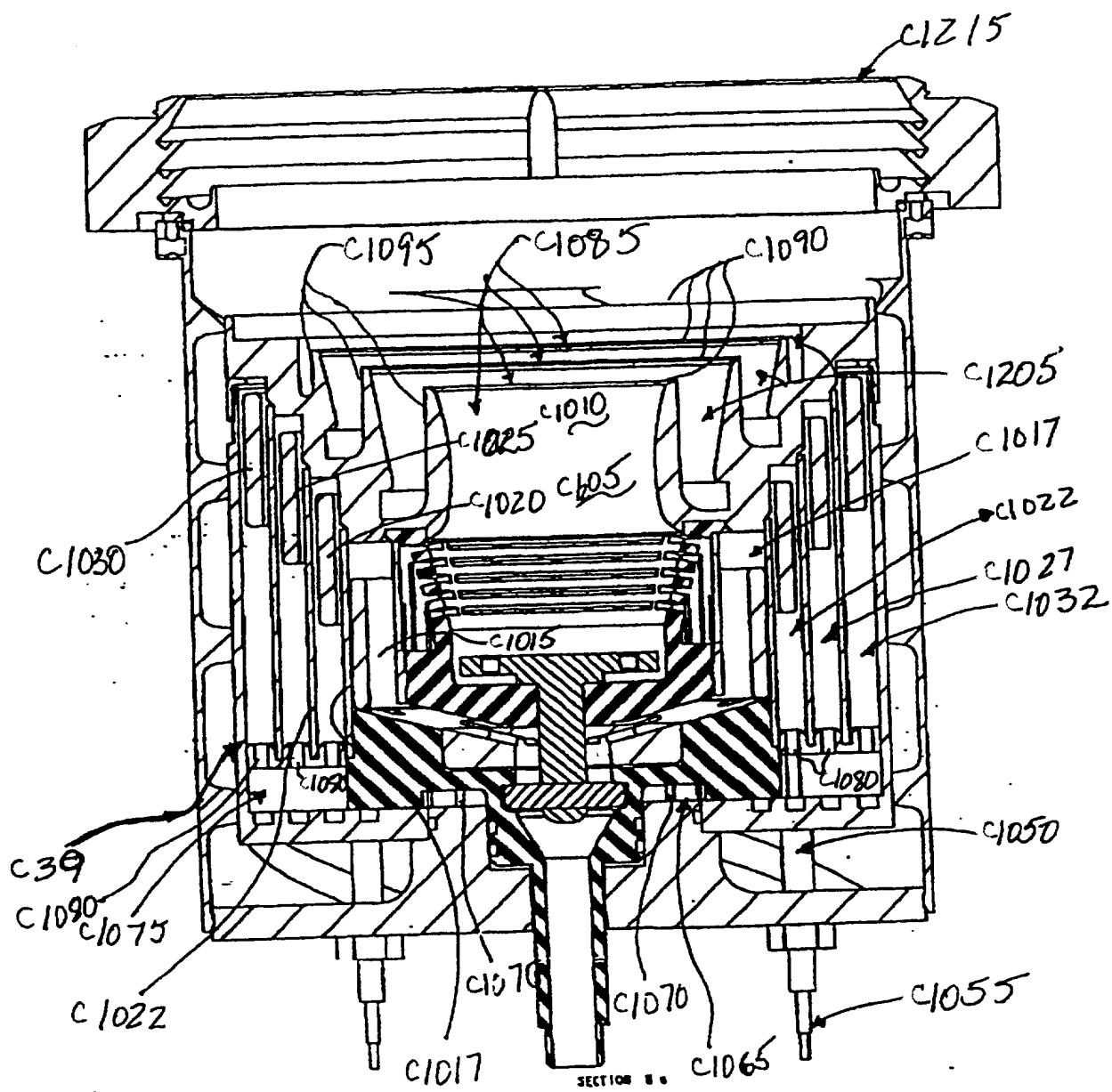
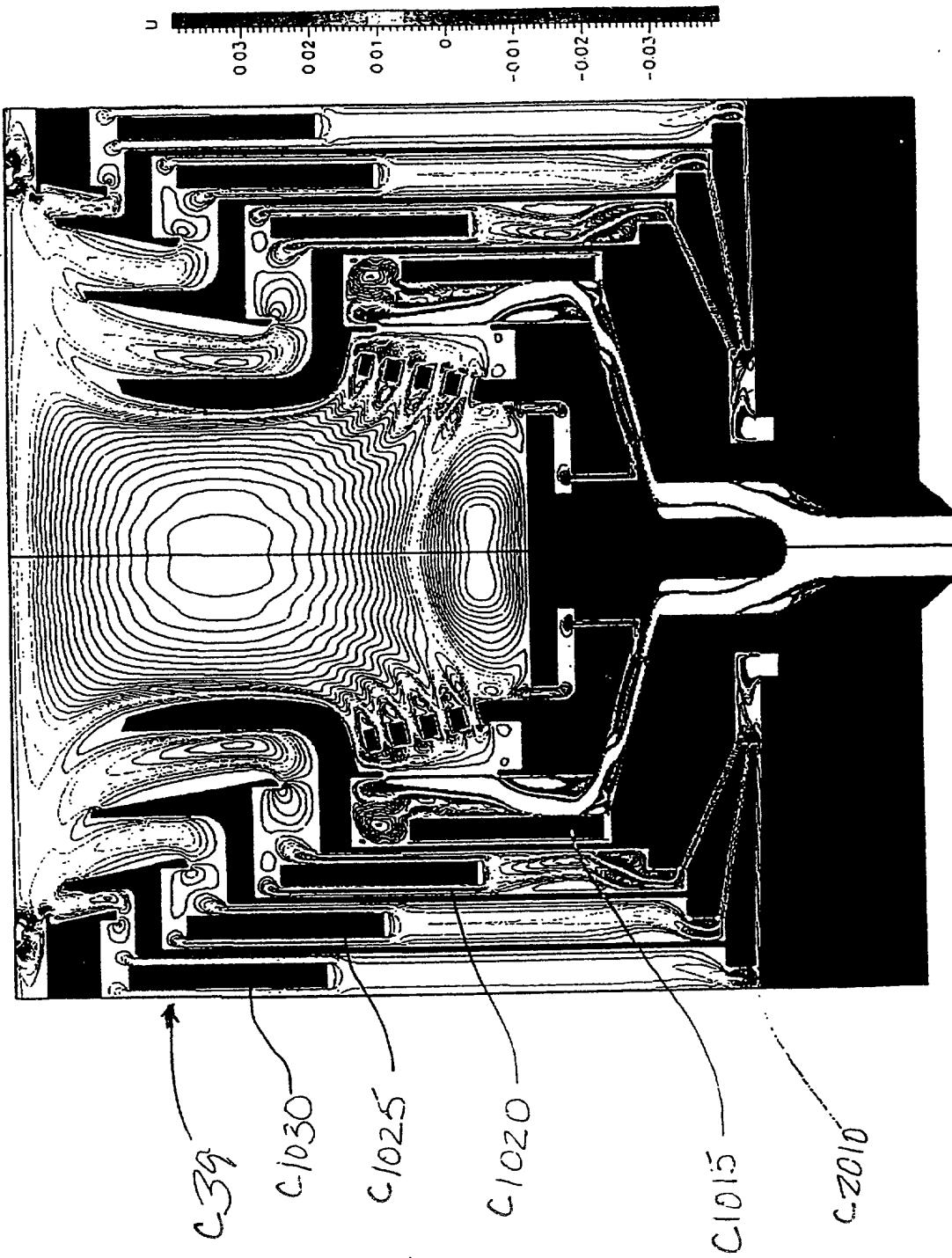


FIGURE C.10

Workpiece Normal Velocity Contours
 Two Flow Paths Refreshing Anodes
 (Scale -0.05 to 0.05 m/sec)

FIGURE C.11



Workpiece-Normal Velocity Contours

Single Flow Path (No Flow Over Anodes)

(Scale -0.05 to 0.05 m/sec)

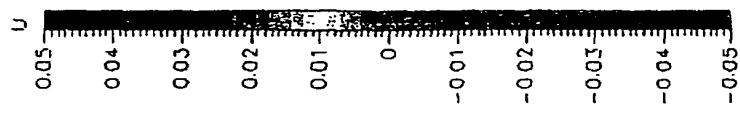
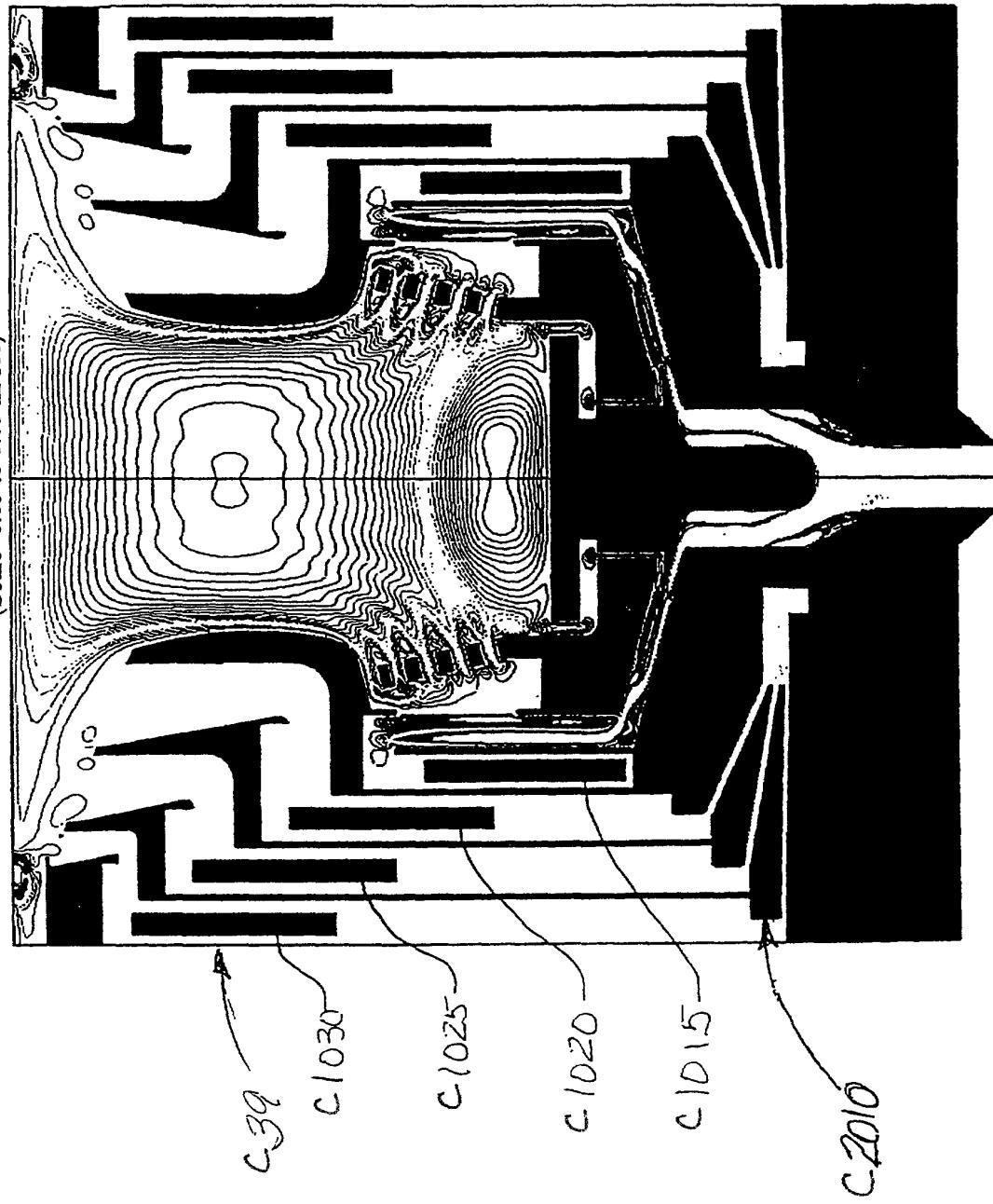
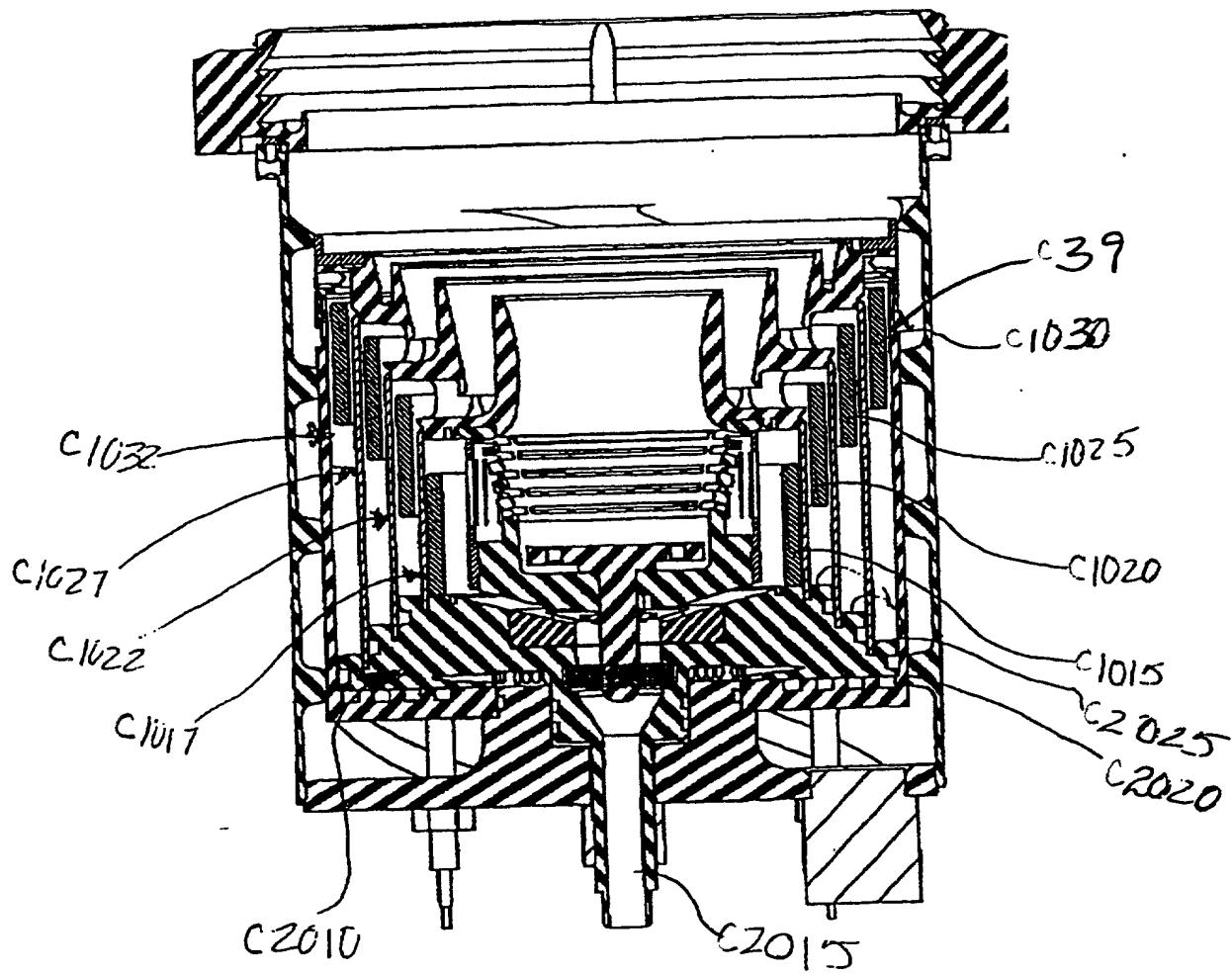


FIGURE C13



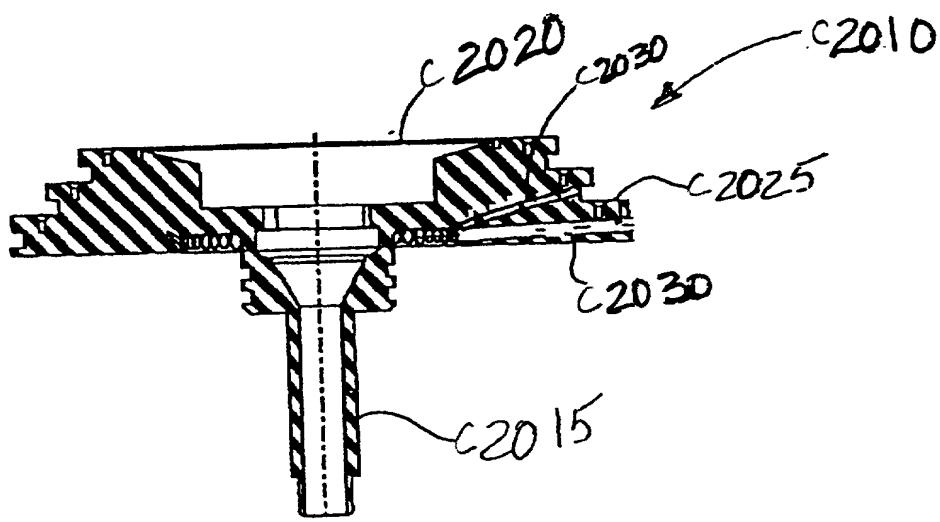


FIGURE C14

FIG.C15

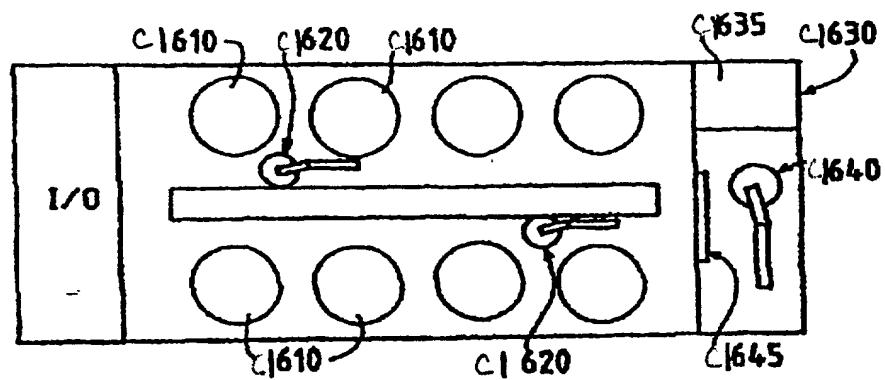
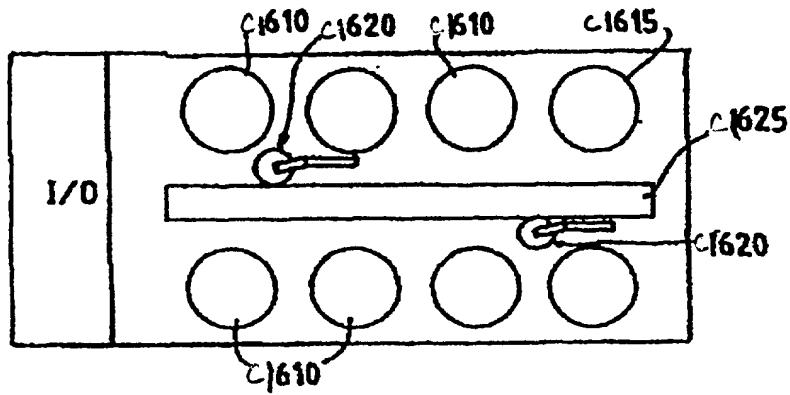


FIG.C16

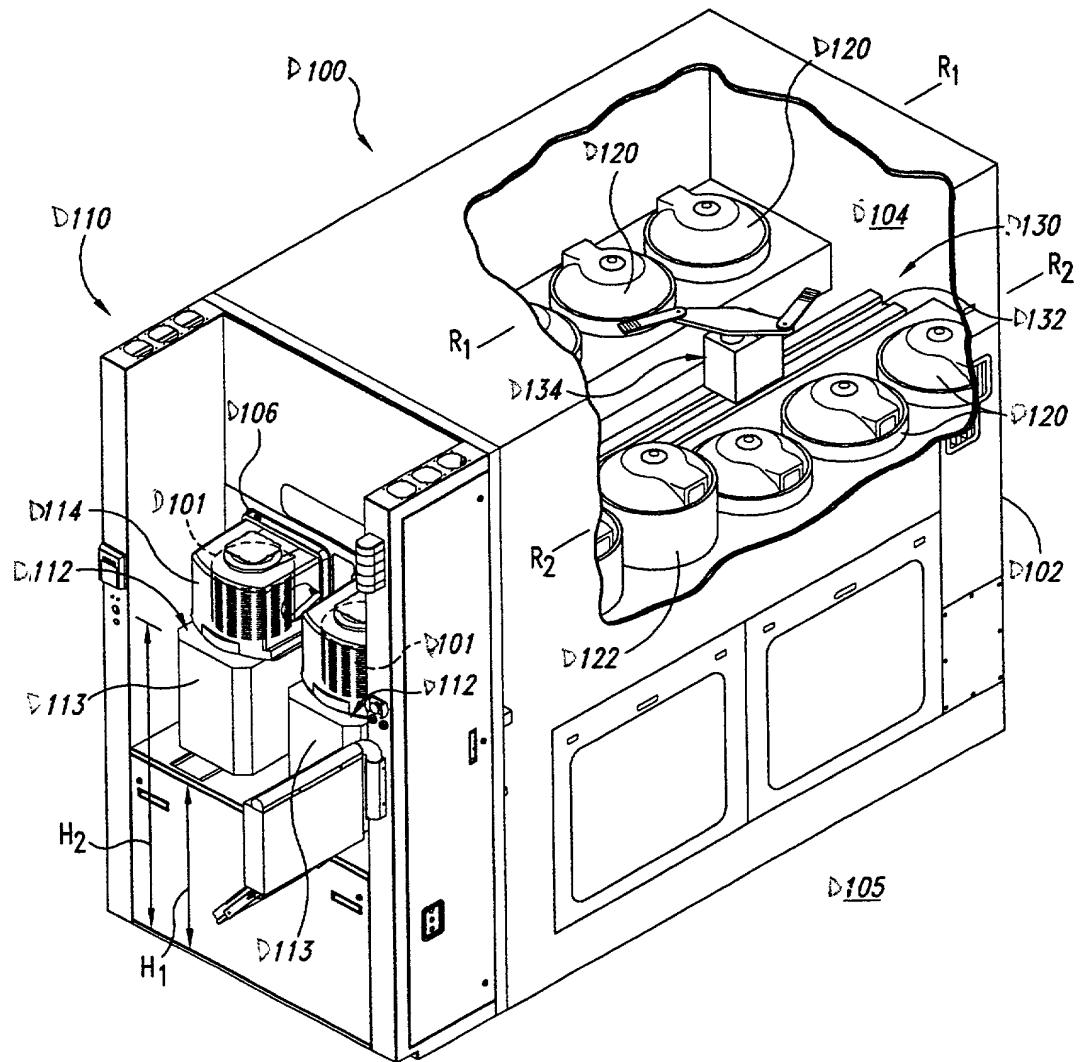


Fig. D1

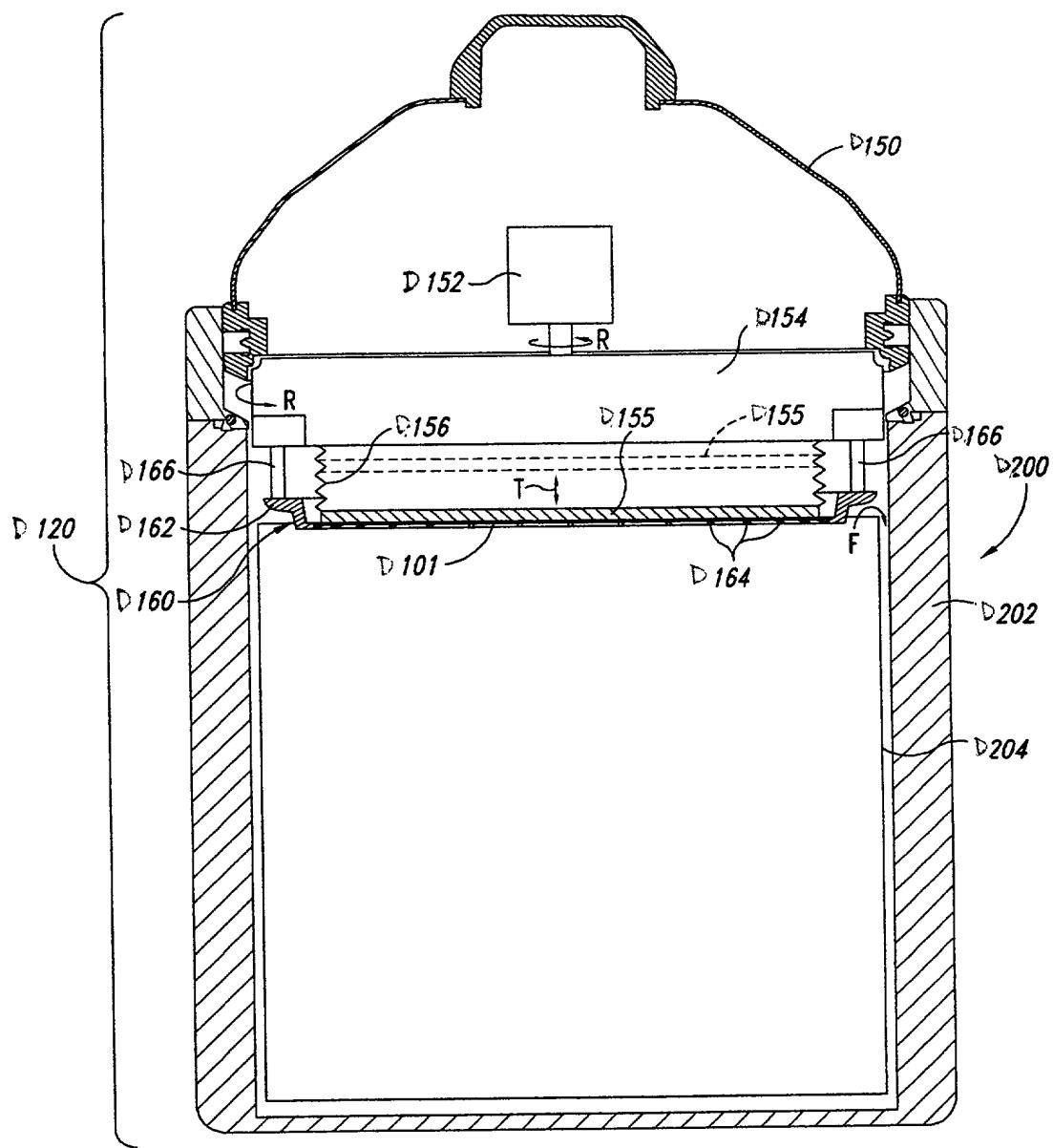


Fig. D2

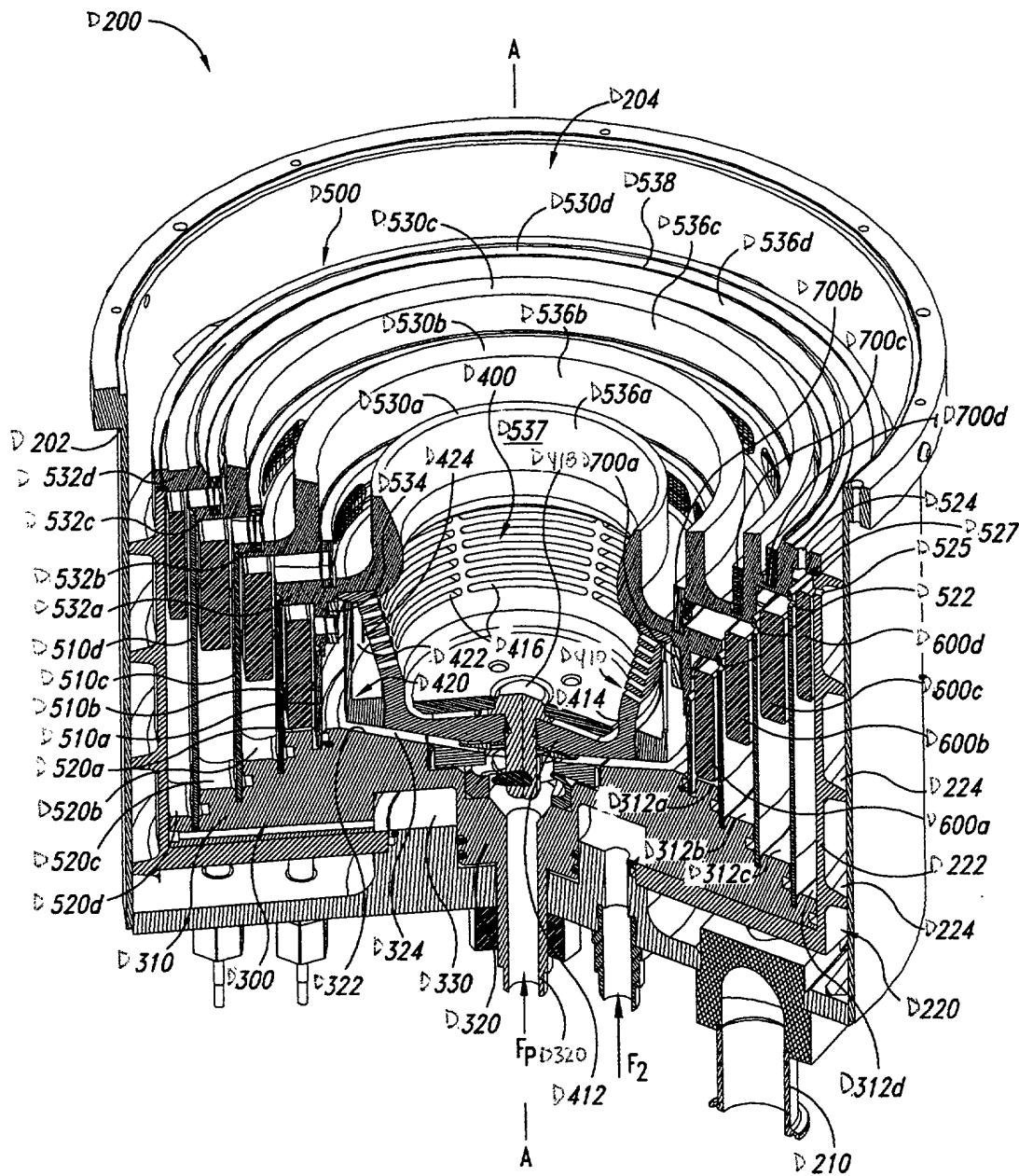


Fig. D3

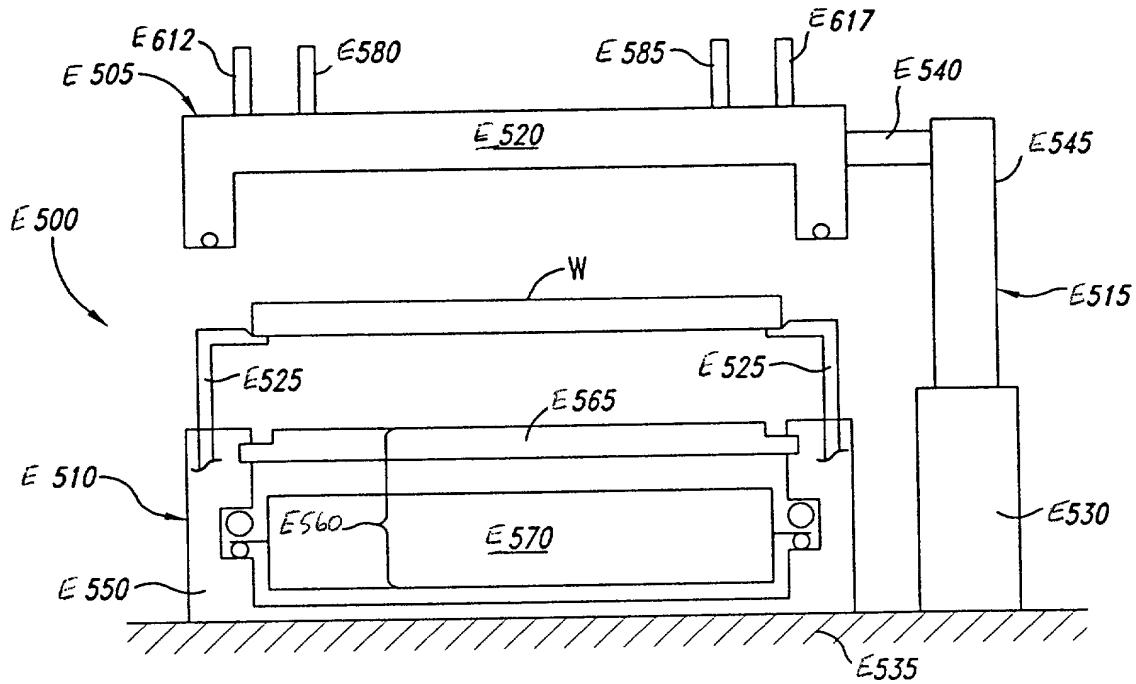


Fig. E1A

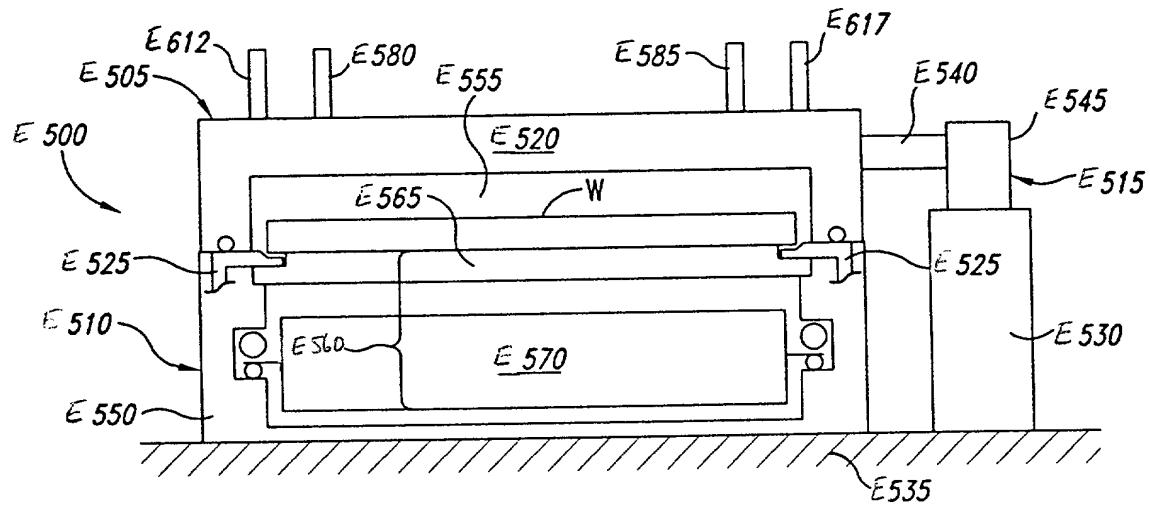


Fig. E1B

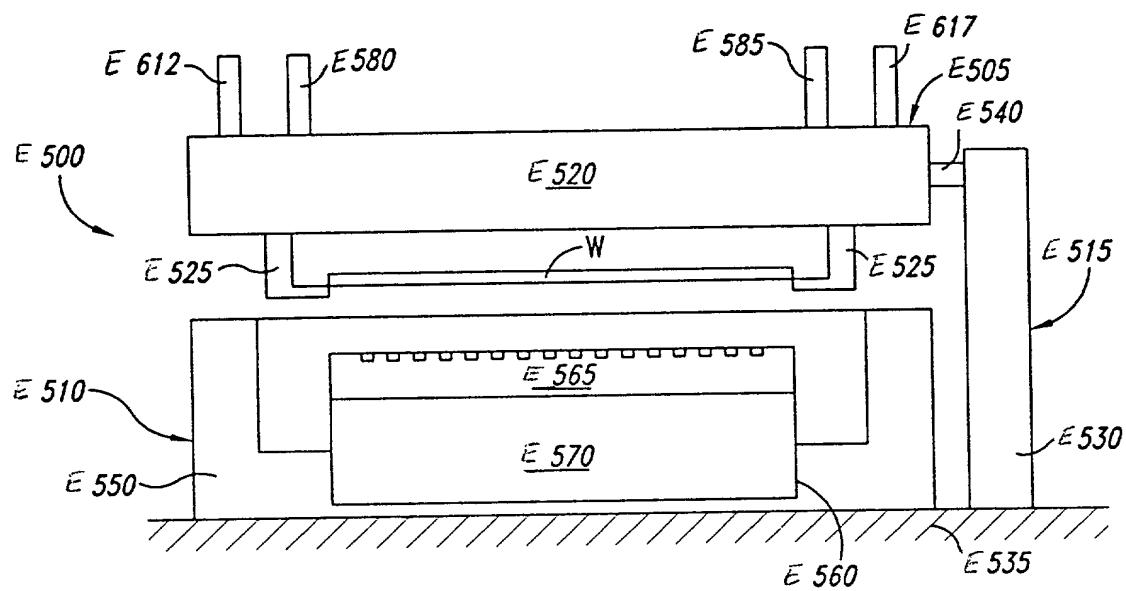


Fig. E1C

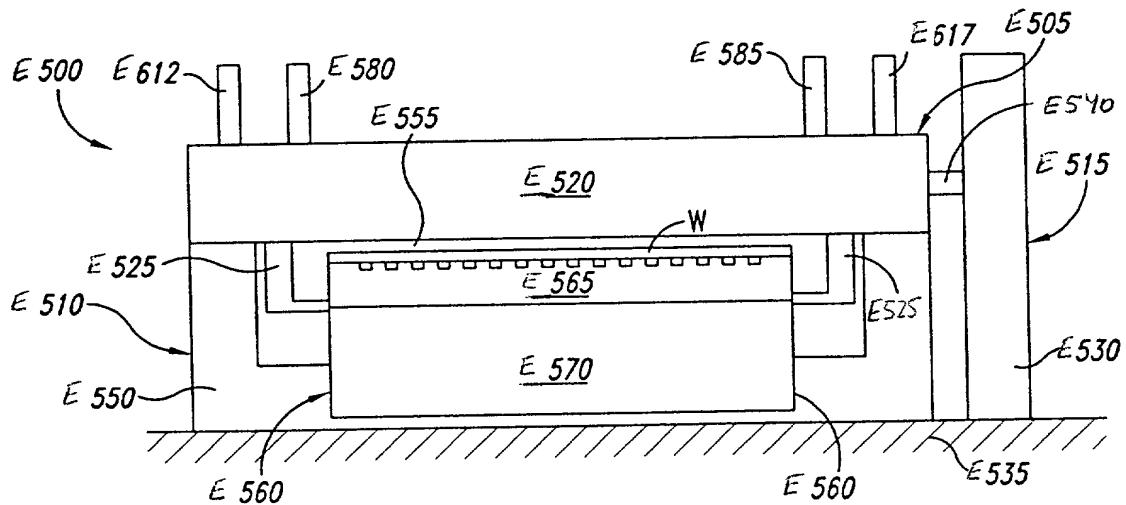


Fig. E1D

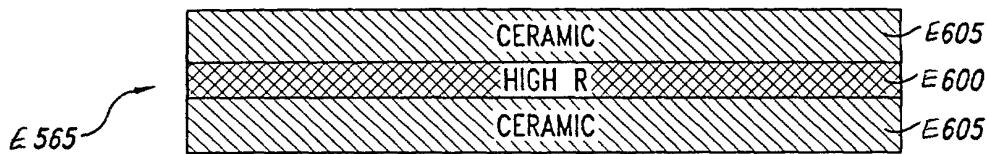


Fig. E2A

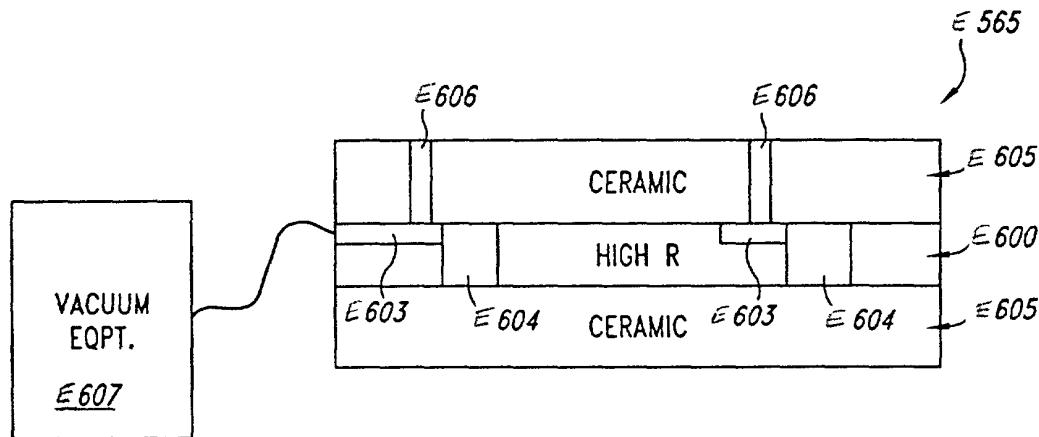


Fig. E2B

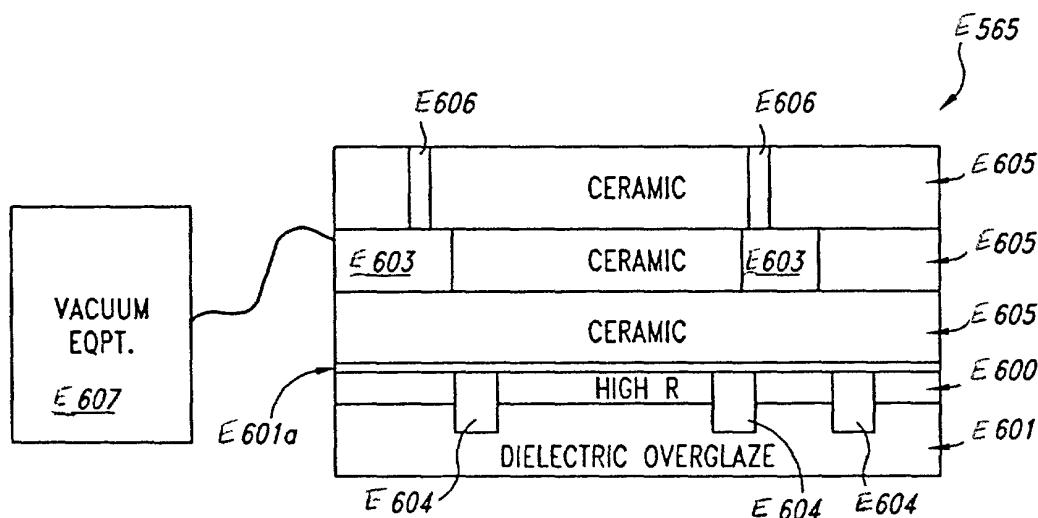


Fig. E2C

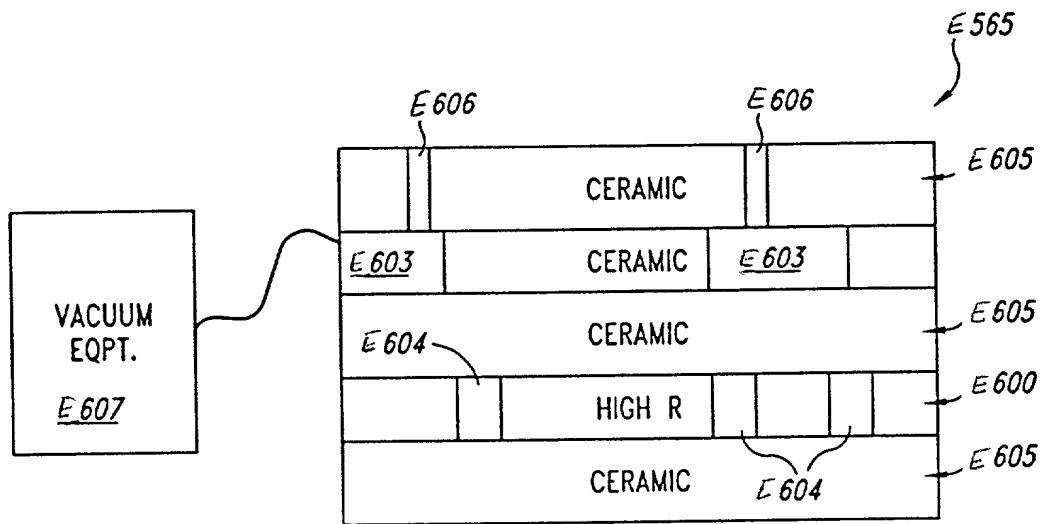


Fig. E2D

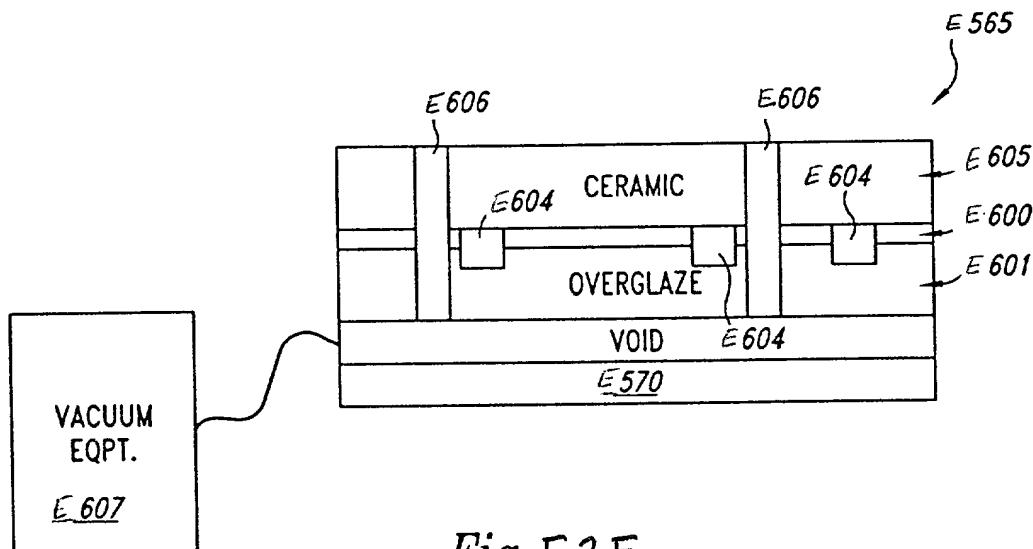


Fig. E2E

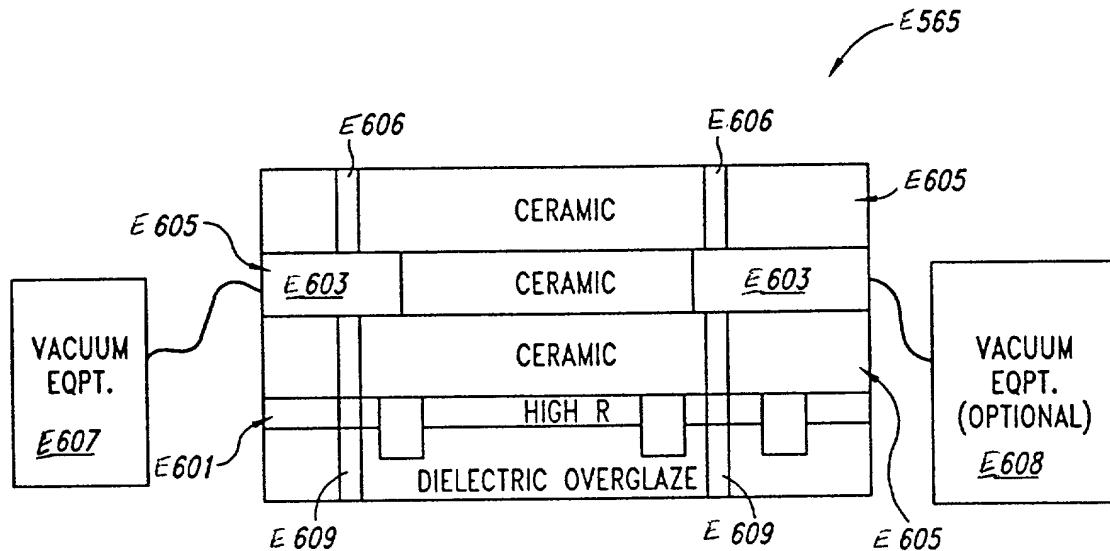


Fig. E2F

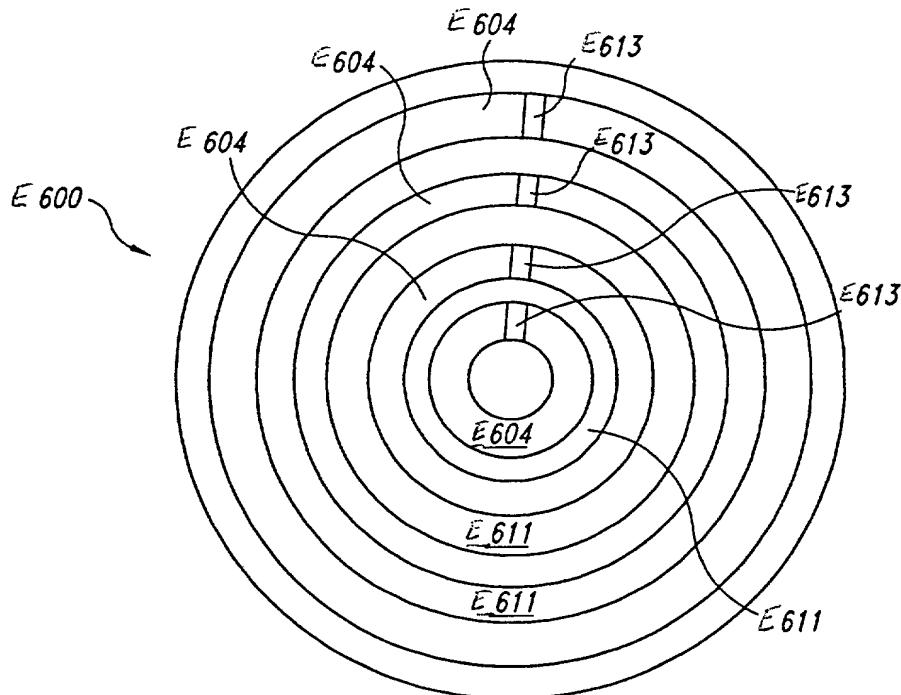


Fig. E2G

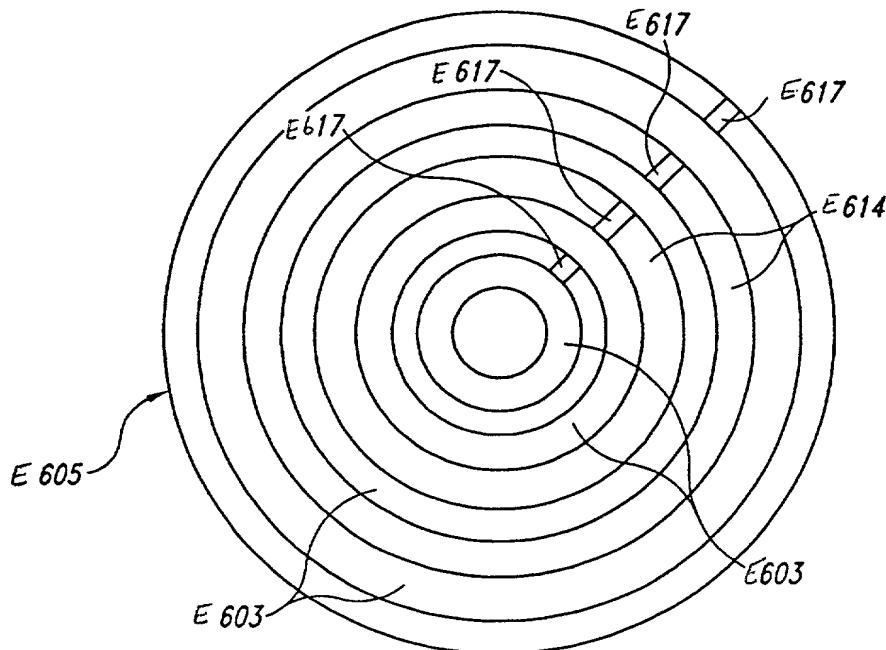


Fig. E2H

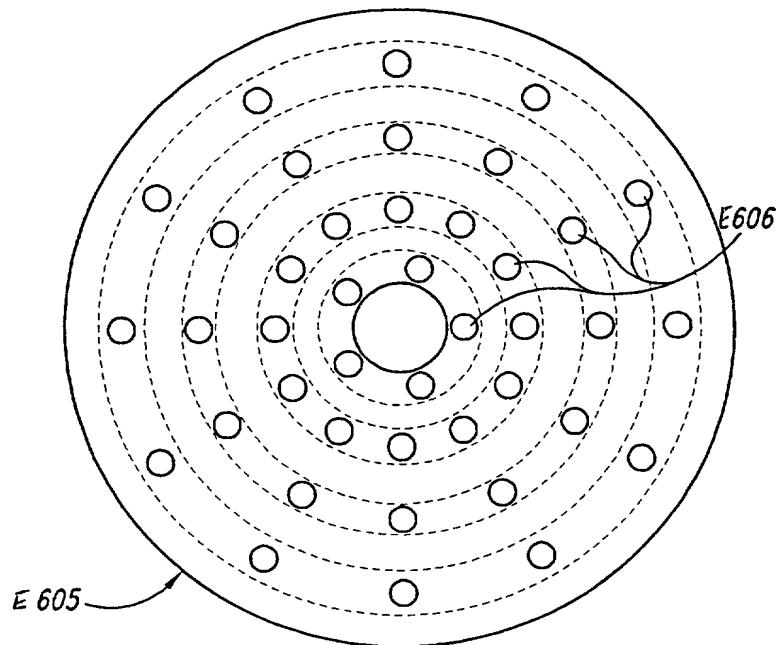


Fig. E2I

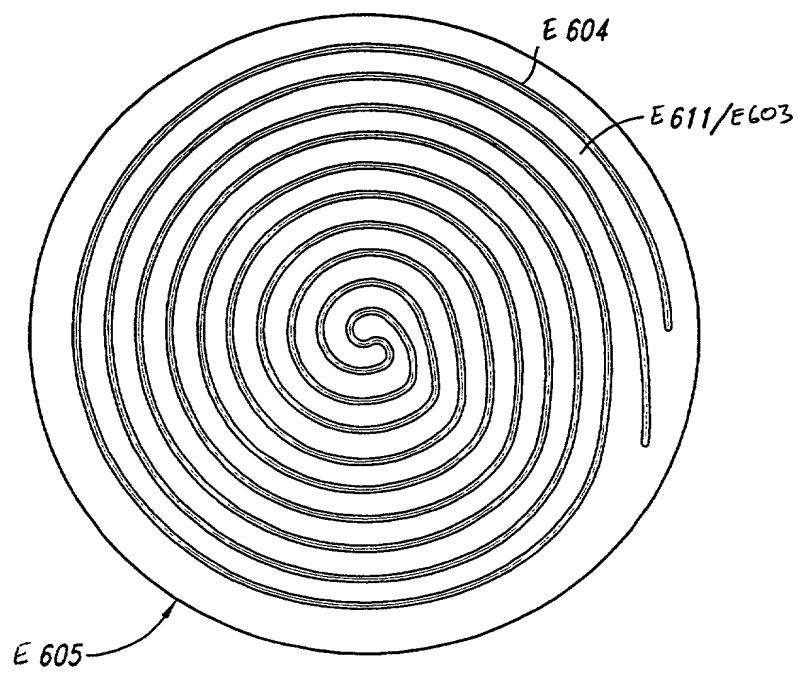


Fig. E2 J

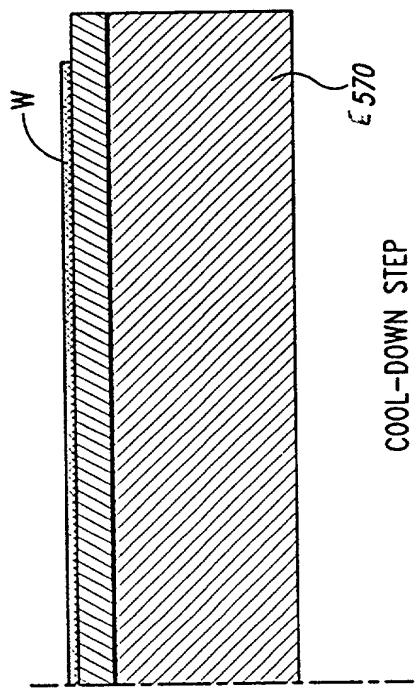


Fig. E3B

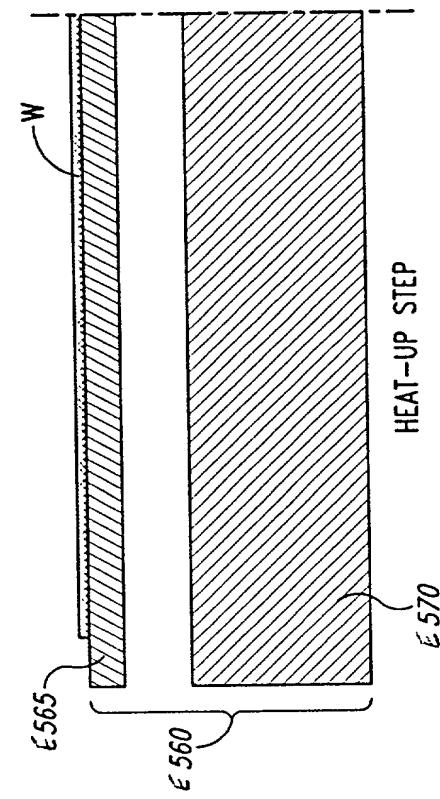


Fig. E3A

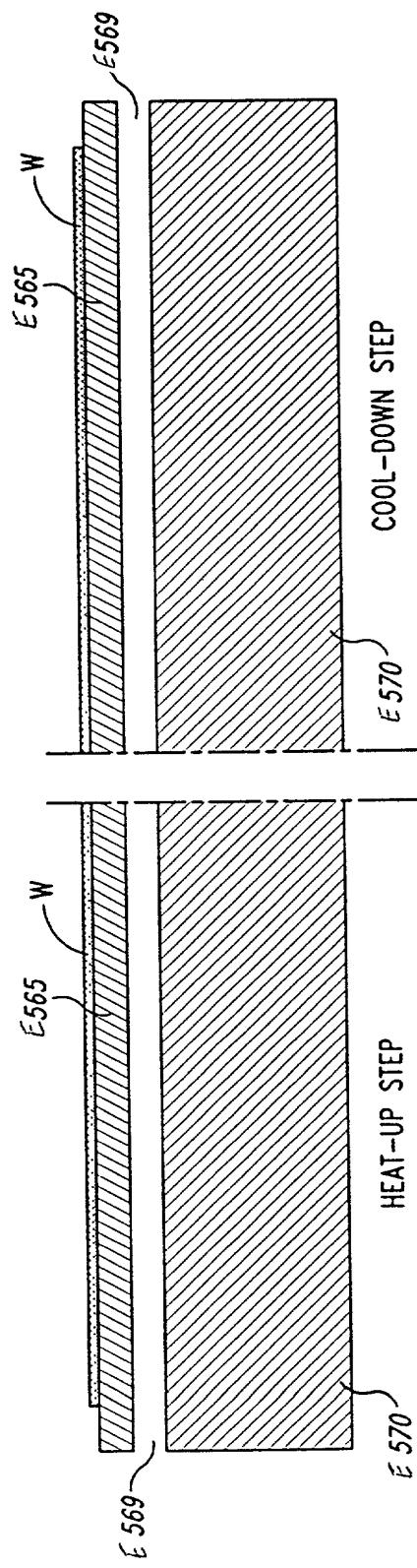


Fig. E4A

Fig. E4B

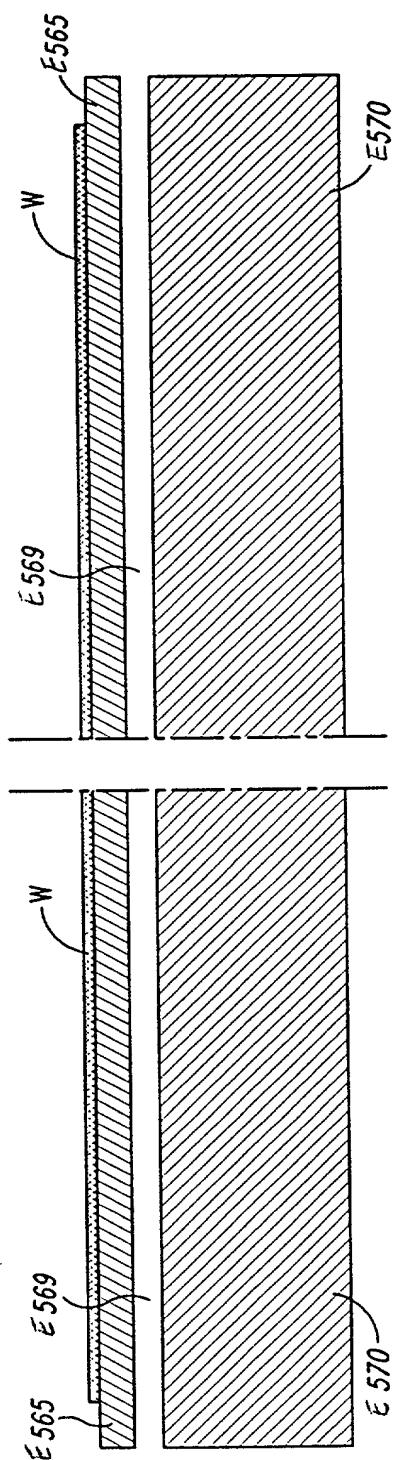


Fig. E5A

Fig. E5B

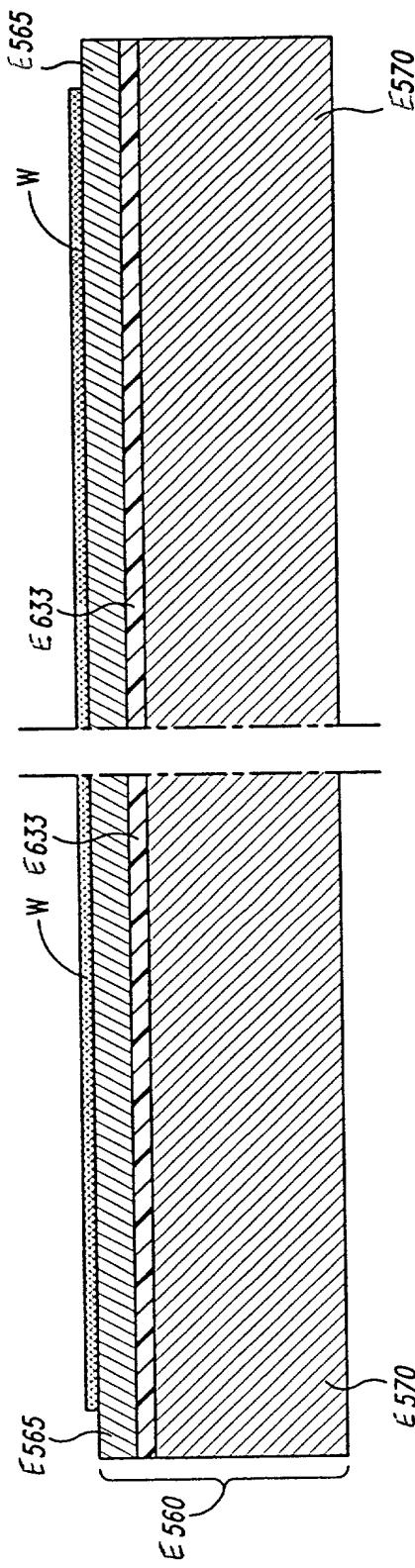


Fig. E6A

Fig. E6B

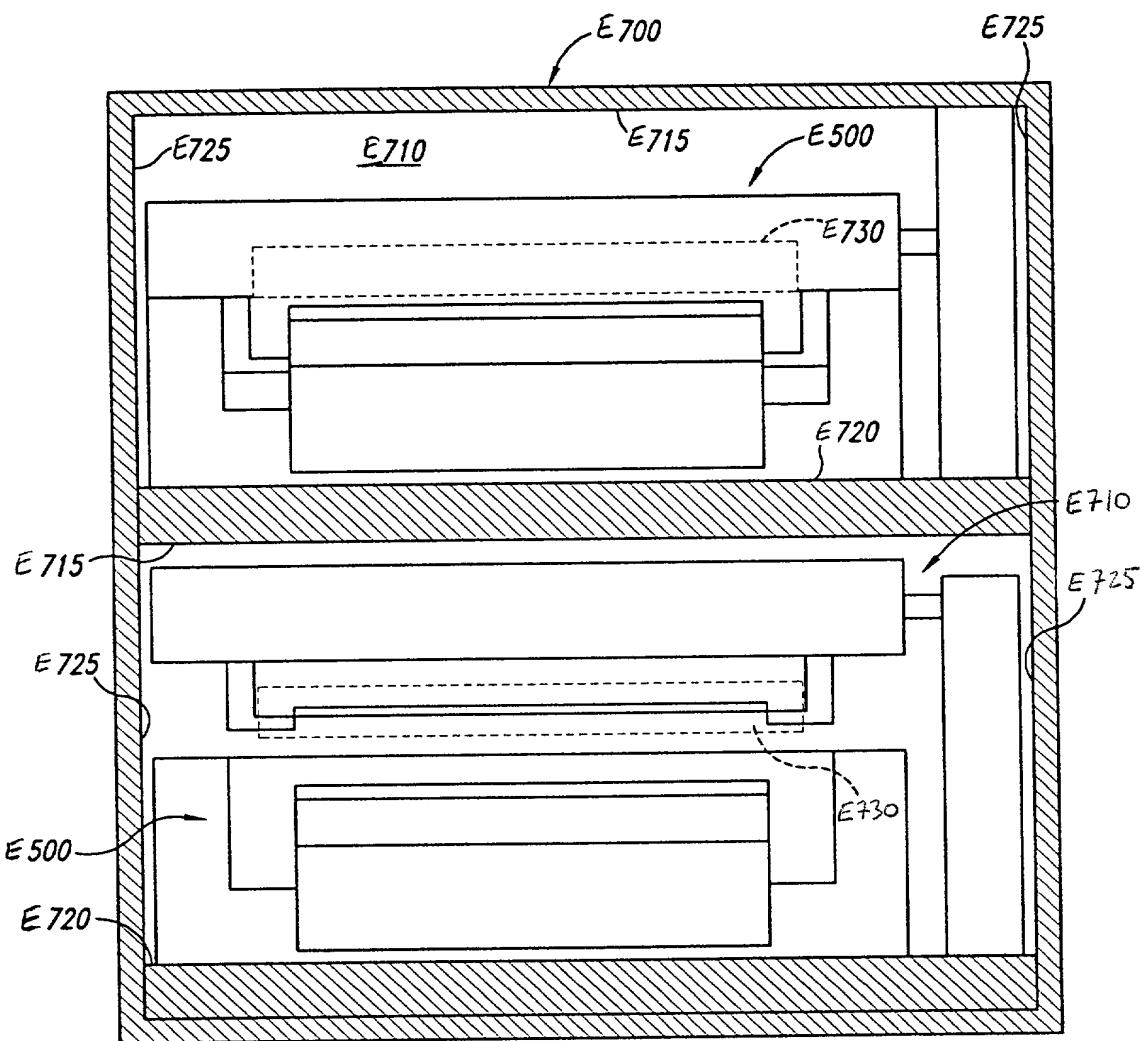


Fig. E7

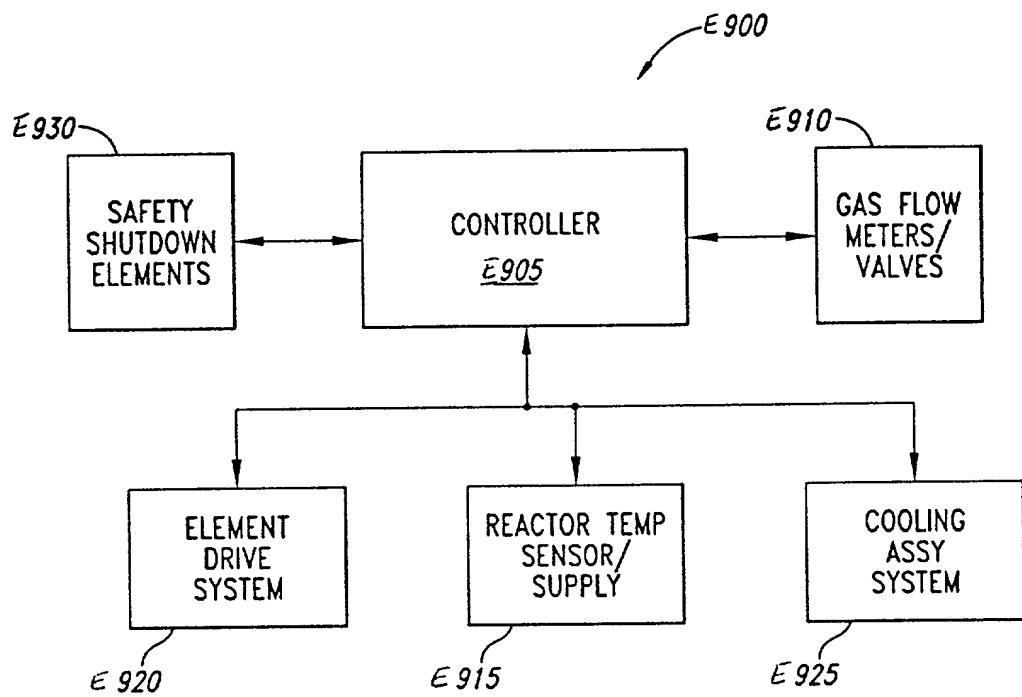


Fig. E8

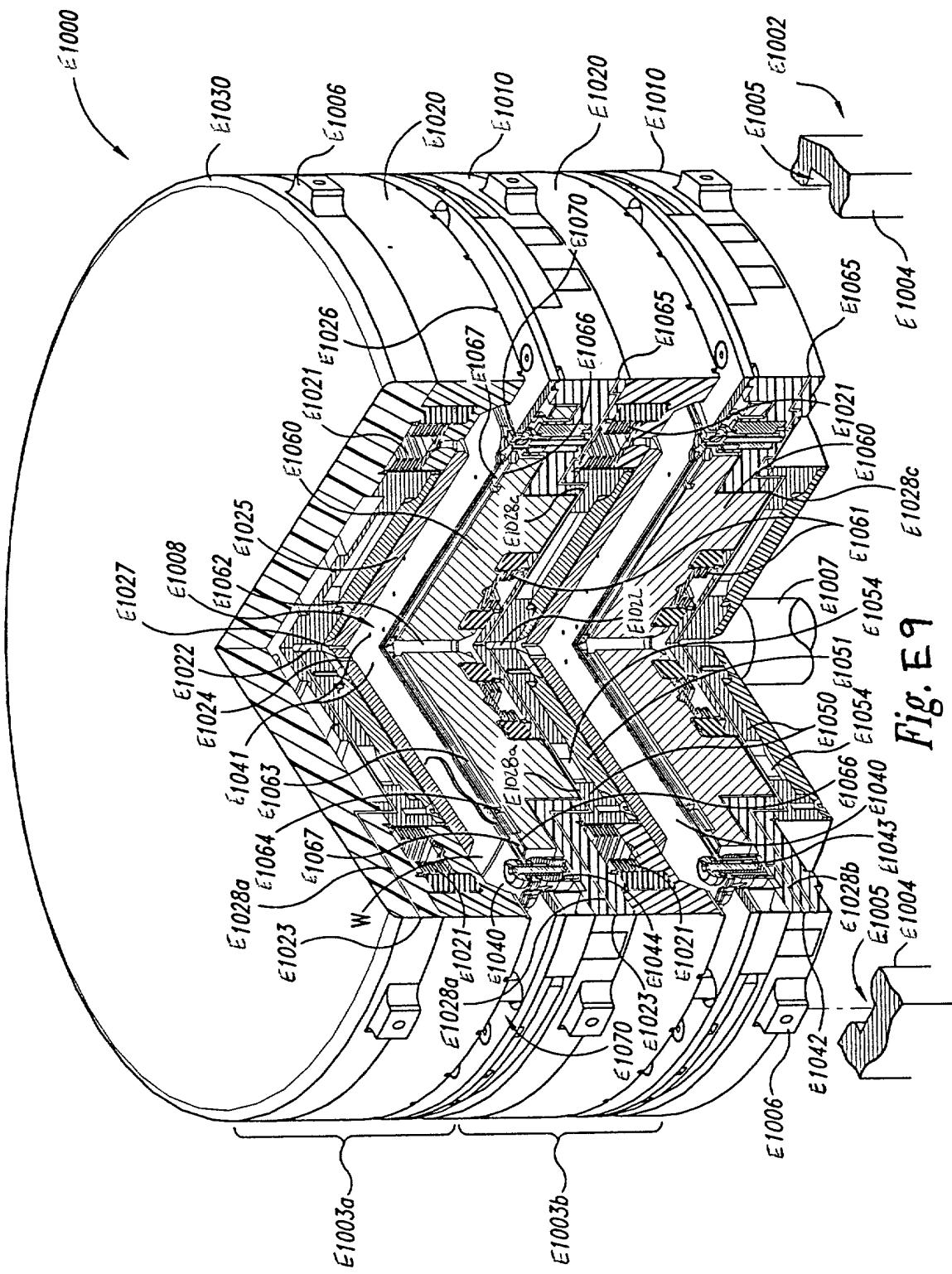


Fig. E9 $E1028c$